

**ANALYTICAL STUDY ON GAS LIFT OPTIMISATION
AND PREDICTION OF PRODUCTION LIFE OF THE
WELLS IN PLATFORM C, B-1 FIELD**

by

Nurfuzaini Binti. Abd Karim

Dissertation submitted in partial fulfilment of
the requirements for the
Bachelor of Engineering (Hons)
(Petroleum Engineering)

MAY 2013

Universiti Teknologi PETRONAS
Bandar Seri Iskandar
31750 Tronoh
Perak Darul Ridzuan

CERTIFICATION OF APPROVAL

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Petroleum Engineering Programme
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in partial fulfilment of the requirement for the
BACHELOR OF ENGINEERING (Hons)
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Approved by,

(Muhamamad Aslam B Md Yusof)

Project Supervisor

UNIVERSITI TEKNOLOGI PETRONAS

TRONOH, PERAK

MAY 2013

CERTIFICATION OF ORIGINALITY

This is to certify that I am responsible for the work submitted in this project, that the original work is my own except as specified in the references and acknowledgements, and that the original work contained herein have not been undertaken or done by unspecified sources or persons.

NURFUZAINI BINTI ABD. KARIM

ABSTRACT

This report consists of five chapters which are introduction, literature review, methodology, results and discussion, and conclusion and recommendation. The project background portion explains about the background of the project, problem statement, project objectives and scope of the study, where mainly the study of this project is done on the B-1 Field which is located in Sarawak. The objectives of this project are to predict the production life of wells in B-1 Field as well as to optimize the production of wells in B-1 Field using the gas lift aid. Moreover, the scopes of study in this project includes the well modeling, gas lift design, gas lift optimization, dynamic reservoir modeling and prediction of production life of the wells. The problem statement for the project is based on a long shut in Platform C wells, thus the well behavior cannot be predicted.

The literature review of this report describes the research on the project topic which is gas lift and reservoir dynamic model using two software which are PROSPER and ECLIPSE 100. Various sources are referred for the literature review section to have a better understanding on the research topic. The methodology part contains research methodology process flow, project activities with Gantt chart as the attachment, and tools required to run the project. In the methodology part, the process flow is explained with respect to the objectives of the project.

The results and discussion section will discuss on the completed phase progress, in this case is the result for the first phase which is PROSPER modeling and the second phase which is the gas lift optimization in the PROSPER software while the third phase is ECLIPSE100 reservoir modeling. A thorough explanation will be provided in the section. Lastly, in the last chapter which is the conclusion and recommendation, the relevancy of the objective to the project progress will be stated and some recommendation is made to improve the future work.

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CHAPTER 1

INTRODUCTION

1.1 Background of Study

Nowadays, oil reserves are depleting every day and oil prices are rising, thus the role of production optimization cannot be ignored. Production optimization means determination and implementation of the optimum values of parameters in the production system to maximize hydrocarbon production rate. Because a system defined differently, the production optimization can be performed at different levels such as well level, facility or platform level, and field level. This report describes the production optimization for the gas- lifted wells.

The production rate from a single flowing well is dominated by inflow performance, tubing size and wellhead pressure controlled by choke size, which on the other hand is called Nodal Analysis. Nodal Analysis is mainly focuses on the Inflow Performance Relationship (IPR) and Vertical Lift Performance (VLP) of the well. The Inflow Performance Relationship (IPR) is defined as the functional relationship between the production rate and the bottom hole flowing pressure. Productivity Index (PI) expresses the capability of a reservoir to deliver fluids to the wellbore. Productivity Ratio (PR) is the ratio of actual productivity index to the ideal productivity index where skin, $s=0$. Nodal Analysis can be used to generate tubing performance curve (VLP). Figure 1 is the production system of a well which shows the reservoir inflow and tubing outflow.

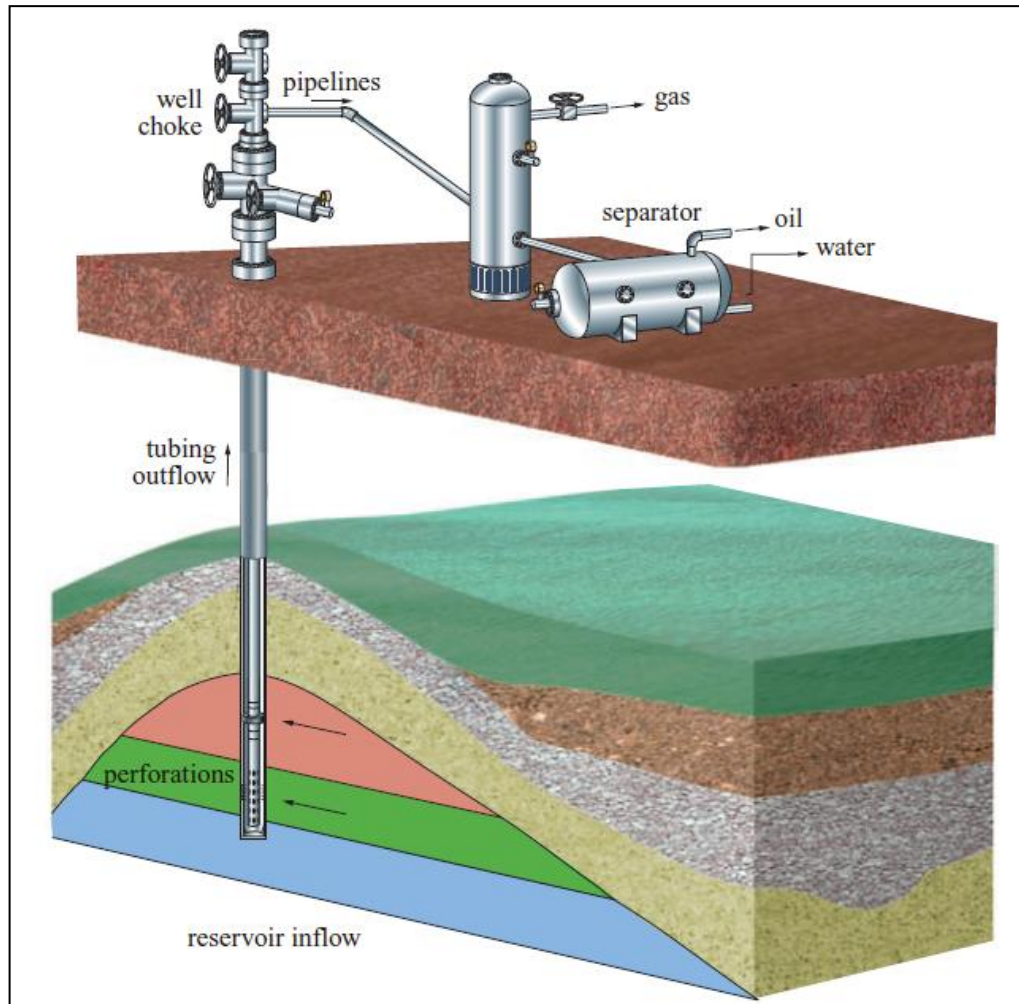


FIGURE 1. Production System.

Source: Economides, M. J. (n.d.). Production Optimization. Volume 1/ Exploration, Production and Transport .

This project is based on the data from one of the field located in Sarawak named B-1 Field. This project only focuses on the eight wells in the Platform C. The B-1 Field is located 80 km Northwest of Bintulu. The field is 14km long and 6 km wide with water depth of 90 ft which is quite shallow. In this project gas lift will be used for the production optimisation. Gas will be injected at high pressure from the casing into the wellbore and mixes with the produced fluids from the reservoir (see Figure 2).

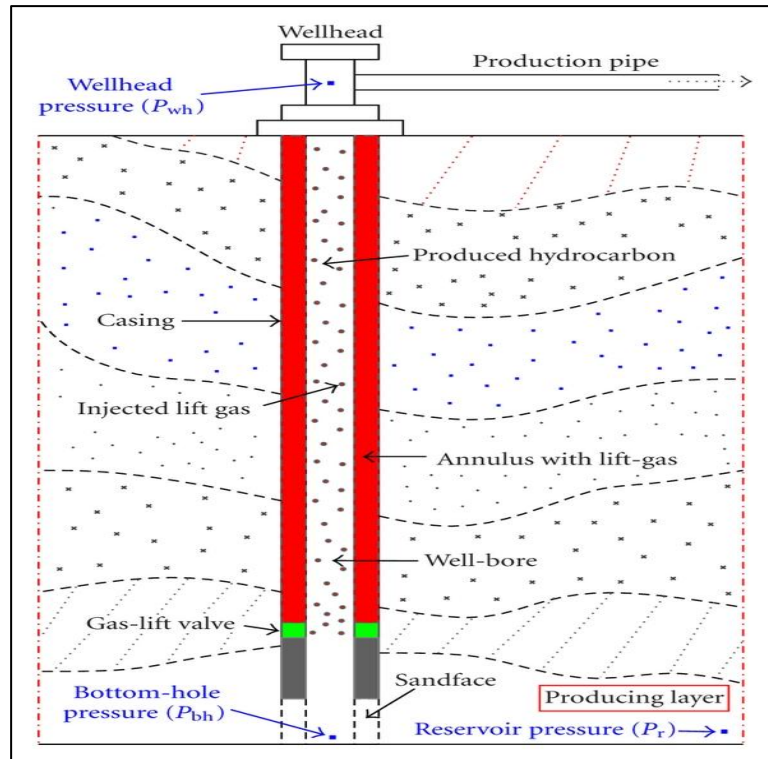


FIGURE 2. Gas Lift Well Schematic

Source: Kashif Rashid, W. B. (2012). A Survey of Methods for Gas-Lift Optimization. Modelling and Simulation in Engineering

The continuous gas injection process lowers the effective density and thus the hydrostatic pressure of the fluid column, leading to a lower flowing bottom-hole pressure (P_{bh}). The increased pressure differential induced across the sand face from the in situ reservoir pressure (P_r), given by $(P_r - P_{bh})$, aiding in flowing the produced fluid to the surface. The method is easy to install, economically viable, robust, and effective over a large range of conditions, but does assume a steady supply of lift gas.

Oil and gas reservoir modeling involves two broad types of data: static (for example, core, well logs, and seismic interpretation) and dynamic (pressure and fluid production observed at wells). Incorporation of dynamic data together with static data improves the quality of the reservoir models produced and provides the reservoir engineers with a better basis for reservoir simulation and management.

The main focal point of the reservoir characterization and simulation area is the construction of a reservoir model. This model is represented numerically in a 3D collection of data and then serves as the input for a numerical reservoir flow simulator. The output obtained from the simulation run represents the expected performance production curve given a particular production or injection well trend. The optimization of massive investments allocated to reservoir exploitation strategies basically depends on the precision of this reservoir performance production forecast. Subsequently, the development of this reservoir model is one of the key aspects of the overall reservoir management process.

Previously, simulations for all the wells in Platform C have been done to determine the best gas lift injection point for optimum production. Since Platform C has been shut in since 2008, the early data obtain might be not accurate for the simulations by using the PROSPER software. Thus, in this project, simulations using PROSPER software will be done using the relevant data from B-1 Field. Moreover, with the recent PROSPER well models; dynamic reservoir model will be created using the ECLIPSE 100 software in order to predict the production life of the wells in Platform C.

1.2 Objectives

To ensure the project is successful, objectives are established. There are three main objectives for this project which are:

- To remodel the wells in B-1 Field using the relevant data.
- To optimize production of the wells in B-1 Field.
- To predict production life of the wells in B-1 Field using ECLIPSE 100.

1.3 Scopes of Study

The scopes of study of this project include:

- Well modeling
- Gas lift design
- Gas lift optimization
- Dynamic reservoir modeling
- Prediction of production life of the wells.

The scopes of study will be divided into three simulation phases. For the first phase and the second phase, it includes the well modeling, gas lift design and gas lift optimization; where the simulation will be done using PROSPER software. The third phase is the dynamic reservoir modeling and prediction of production life of the wells by using the ECLIPSE 100 software.

1.4 Problem Statement

Due to long shut-in of wells in B-1 Field because of the high water cut in production and no gas lift facilities, well modeling is crucial to optimize the production. Moreover, since it has been shut in for a long time, the well behavior cannot be predicted. Furthermore, the optimization problem is to optimize the daily production by choosing the optimal gas lift rates subject to pressure and properties of the wells.

Project Title: Analytical study on gas lift optimization and prediction of production life of the wells in B-1 Field.

1.5 The Relevancy of the Project

This project will provide a good platform to improve knowledge on the artificial lift optimization, especially the gas lift optimization which is the focus of this project. In this project, student gets the opportunity to perform simulations on the surface and subsurface modeling using the software PROSPER where student can identify the operating point of the well by generating VLP/IPR graph. Furthermore, this project includes the usage of ECLIPSE 100 where student has to create a dynamic reservoir model based on the field data gathered. Thus, giving an opportunity for the student to work on their own and to practice on becoming a production technologist in the future.

1.6 Feasibility of the Project within Scope and Time Frame

The project scope and time frame is referred to the project key milestone and Gantt chart. In this project, student has to focus on the design, data gathering and simulation for the eight wells at B-1 Field. This project is feasible and can be done within the study period.

CHAPTER 2

LITERATURE REVIEW

2.1 Production Optimization and Nodal Analysis

Nodal analysis as explained by (Bitsindou & M.G. Kelkar, 1999) involves calculating the pressure drop in individual components within the production system so that pressure value at a given node in the production system (e.g., bottom hole pressure) can be calculated from both ends (separator and reservoir). The rate at which pressure is calculated at the node from both ends must be the same. This is the rate at which the well produces.

As explained by (Munoz, 1999) the performance curves generated using a steady-state software will represent a very specific “operating point”, valid for one set of flowing well-head and bottom-hole pressures for a specific production rate, and under one casing head injection pressure and gas- lift injection rate. Thus from the performance curve the production rate is known and can be optimised.

Based on the (Economides), at a certain point in the life of a well, recovery may not satisfy physical or economic constraints and the well will be shut. At this stage, a remediation action or workover would be performed if the preliminary analysis predicts additional economic value creation.

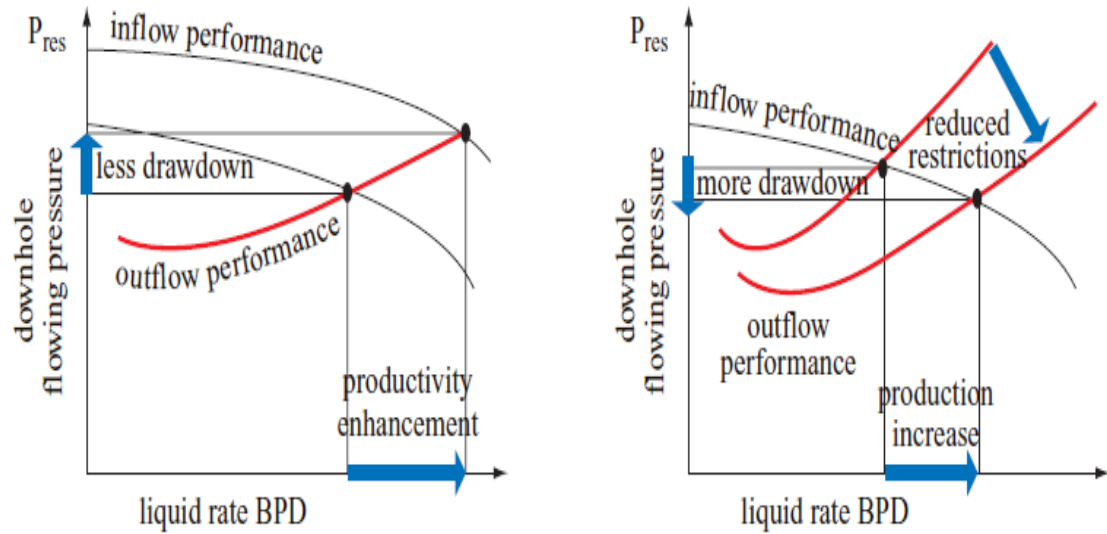


FIGURE 3. Production Optimization via Outflow Enhancement

Source: Economides, M. J. (n.d.). *Production Optimization. Volume 1/ Exploration, Production and Transport*.

The objectives of production may be to enhance reservoir inflow performance or to reduce outflow performance. The results could be more production with less pressure drawdown. Moreover, the concept of reservoir inflow, as exemplified by the well IPR, with the tubing performance curve, which essentially accounts for all pressure drops associated with the plumbing of the well. This combination brings the components of the petroleum production system together and also be used for well diagnosis, analysis and identification malfunctioning parts of the system.

According to Boyun Guo (2007), “Although the entire production system is analyzed as a total unit, interacting components, complex pipeline networks, pumps and compressors are evaluated individually using this method. Locations of excessive flow resistance or pressure drop in any part of the network are identified”.

2.2 Gas Lift Optimization

In this project, firstly gas lift optimization will be done to the wells in B-1 Field. The amount of gas to be injected to maximize oil production varies based on well conditions and geometries. Too much or too little injected gas will result in less than maximum production. Generally, the optimal amount of injected gas is determined by well tests, where the rate of injection is varied and liquid production (oil and perhaps water) is measured. Injected gas aerates the fluid to reduce its density; the formation pressure is then able to lift the oil column and forces the fluid out of the wellbore. Gas may be injected continuously or intermittently, depending on the producing characteristics of the well and the arrangement of the gas-lift equipment. (Wikimedia Foundation Inc, 2012)

According to (Q.Lu, 2012) continuous gas lift injection to production wells or risers is an important method to maintain and improve hydrocarbon production. The availability of lift gas is limited because it is typically provided by produced gas; the gas lift operation is also constrained by the resources of surface facilities, such as the separator and compression facilities. Therefore in this project, the gas lift injection rate is minimized to produce the optimum rate of oil which is very economical.

Since the B-1 Field has a high water cut, according to (Y.C. Chia, 1999) gas lift becomes critical to sustain production as oil fields mature. Increasing water cut and decreasing reservoir pressure eventually cause wells to cease natural flow. Subsequently, gas lift is required to kick off and sustain flow from these wells.

In the gas lift design, the new setting of the gas lift valve will be proposed to the injection depth. As explained by (H.K. Lee, 1993), the depth of the first valve is determined by the static fluid gradient, kick off injection pressure gradient, and the wellhead tubing pressure. Usually the well design assumes the well is filled with kill

fluid and the top valve is placed to allow unloading against this gradient. Moreover, the valve port size is determined by calculating the amount of gas required by using equations similar to Thornhill-Craver equations. Port size must be large enough to pass the required amount of gas, but not so large that it produces a large pressure loss across the valve.

2.3 Reservoir Modeling

According to (Cunha, 2004) Oil and gas reservoir modelling involves two broad classes of data: static (for example, core, well logs, and seismic interpretation) and dynamic (pressure and fluid production observed at wells). Integration of dynamic data together with static data enhances the quality of the reservoir models generated and provides the reservoir engineers with a better basis for reservoir simulation and management. The uncertainty of simulated production scenarios is then reduced, allowing a more realistic economic evaluation. In general, however, integrating these two sources of data is still a challenge in petroleum reservoir modeling.

According to (V. Singh¹ & Sotomayor¹, 2013) 3D reservoir models are constructed for various purposes in the E&P business and support value-based decisions including: development planning, estimation of reserves, commerciality decisions, acquisitions or farm-in opportunities, re-development of old fields and asset management throughout the production period, execution and monitoring, water flood / EOR planning, production cessation/ abandonment. The reservoir modeling process is cyclic and never really ends (new data, new technology or new analogs).

2.4 PROSPER Software

The main software used are PROSPER and ECLIPSE100. Firstly, PROSPER is a software which models Inflow Performance Relationship (IPR) of the well and wellbore hydraulics. (Tony Tianlu Liao, Michael H. Stein, 2002). PROSPER is designed to allow the building of reliable and consistent well models, with the ability to address each aspect of wellbore modeling viz, PVT (fluid characterization), VLP correlations (for calculation of flow-line and tubing pressure loss) and IPR (reservoir inflow). PROSPER provides unique matching features allowing a consistent well model to be built prior to use in prediction (sensitivities or artificial lift design). (IPM- Integrated Network Modeling, 2012).

In this project, the purpose of running the PROSPER software is to obtain Inflow Performance Relationship (IPR)/ Vertical Lift Performance (VLP) curves. Production rates at various drawdown pressures are used to construct the IPR curve, which reflects the ability of the reservoir to deliver fluid to the wellbore. Combining this with a curve reflecting the tubing performance (VLP) identifies the operating point. (Schlumberger Limited, 2012). Thus from generating the IPR and VLP from PROSPER software, gas lift optimization can be done to the wells in B-1 Field.

2.5 ECLIPSE 100 Software

Schlumberger Limited (2013) stated that “The ECLIPSE family of reservoir simulation software offers the industry’s most complete and robust set of numerical solutions for fast and accurate prediction of dynamic behavior, for all types of reservoirs and degrees of complexity—structure, geology, fluids, and development schemes. ECLIPSE software covers the entire spectrum of reservoir simulation, specializing in black oil, compositional and thermal finite-volume reservoir simulation, and streamline reservoir simulation. By choosing from a wide range of add-on options—such as coal bed

methane, gas field operations, calorific value-based controls, reservoir coupling, and surface networks—simulator capabilities can be tailored to meet your needs, enhancing the scope of reservoir simulation studies”.

Furthermore, ECLIPSE 100 software will be used in this project as well. ECLIPSE 100 is used to build the reservoir dynamic model. Dynamic Model of the studied reservoir which is up scaled by using static model (Nezhad & Hesam Sheikh Darani, 2008). Thus, by the dynamic model reservoir, prediction of production life of the wells in B-1 Field can be done. Reservoir simulation divides the reservoir into a number of discrete units in three dimensions and models the progression of reservoir and fluid properties through space and time in a series of discrete steps. As in material balance, the total mass of the system is conserved. (Geoquest Schlumberger, 1999).

Results of well modeling by PROSPER software, considering different flow scenarios, were imported into the reservoir simulator and final recoveries were observed during a certain period of time. (Nezhad & Hesam Sheikh Darani, 2008)

In addition in this project it is needed to incorporated the gas lifted wells from the PROSPER well models. According to (Schlumberger, 2009) the effects of gas lift are modeled by VFP tables (keyword VFPPROD). The tables must be prepared in advance with a suitable range of lift gas injection rates. The lift gas injection rate is equated with the Artificial Lift Quantity (ALQ value) in the tables. In ECLIPSE 100, lift gas injection rates lying in between tabulated ALQ values are handled by linear interpolation, by default, like the other parameters in the table. Gas lift effects are modeled by interpolating the VFP table with an ALQ value equal to the current lift gas injection rate. The ALQ values in each table must span the expected range of lift gas injection rates for the well, as extrapolation of the tables can give unrealistic behavior.

CHAPTER 3

METHODOLOGY

3.1 Project Activities

This project refers to waterfall model whereby first task is finished before being able to move to the next task.

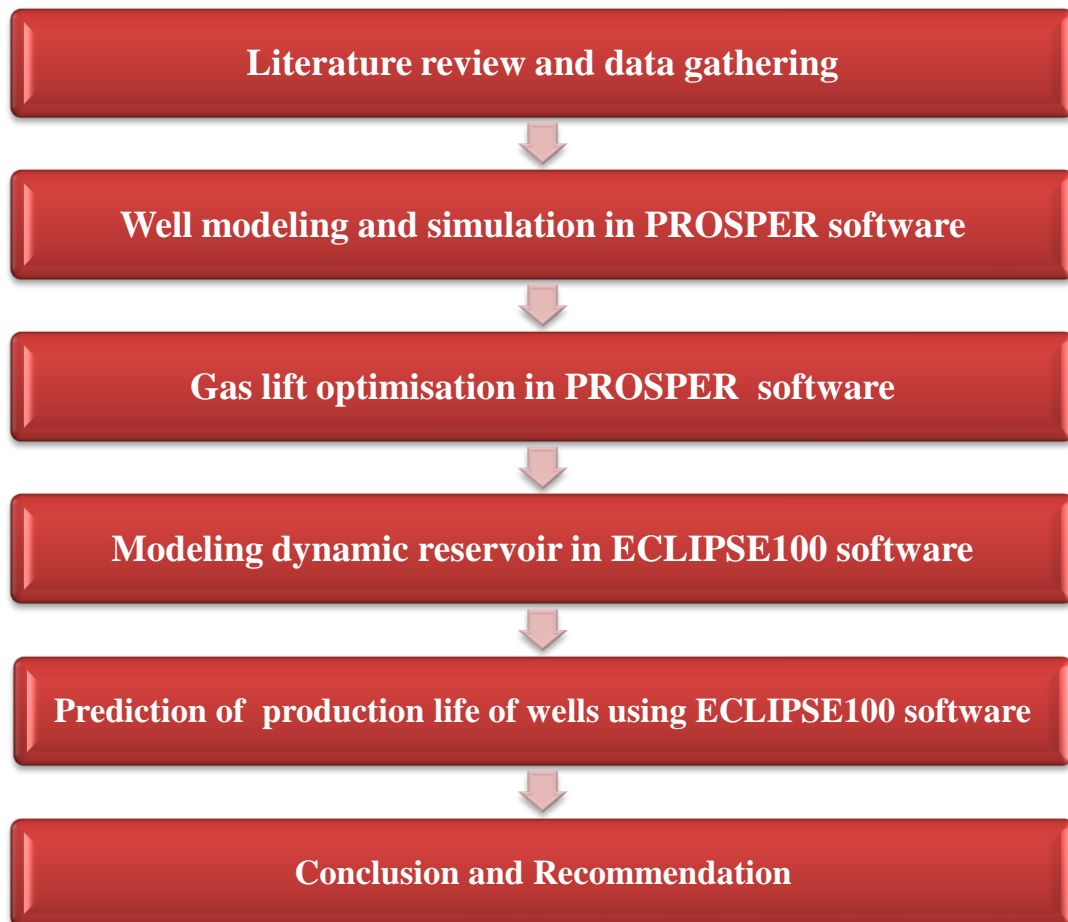


FIGURE 4. Project Activities Flow Chart

Firstly, to start this project research is done to gain useful information to be used in the project. Thus, literature review and data gathering is done in order to get more insight on the project as well as finding guideline for the study. Secondly, after sufficient information is obtained, simulation of eight wells in Platform C is done to obtain the operating point in every well by plotting the Inflow Performance (IPR) and Vertical Lift Performance graph. Thirdly, the PROSPER model for the eight wells is then undergoes the gas lift optimization in PROSPER software. The suitable injection valve depth will be selected for the production optimization and optimum gas injection rate will be obtained to have the optimized production rate.

Then, the project will continues in ECLIPSE 100 software, where the integrating of PROSPER well model is done in the ECLIPSE 100, followed by the static and dynamic reservoir modeling. Furthermore, prediction of production life of wells is done by the results obtain from the dynamic reservoir model in ECLIPSE 100. Last but not least, conclusion and recommendation is done for the future work.

3.2 Key Milestone of Project Activities

TABLE 1. Key Milestone of Project (FYP1)

No	Activities	Date
1	Topic selected	31 January 2013 (Week 2)
2	Extended Proposal submission	27 February 2013 (Week 6)
3	Oral defence presentation	11-12 March 2013 (Week 9)
4	Literature review studies	(Week 4 – Week 12)
5	Procurement of materials	(Week 10)
6	Draft of interim report submission	10 April 2013 (Week 13)
7	Final interim report submission	17 April 2013 (Week 14)

TABLE 2. Key Milestone of Project (FYP2)

No	Activities	Date
1	Project Work Continues	(Week 1- Week 15)
2	Submission of Progress Report	Week 8
3	Pre- SEDEX	Week 10
4	Submission of Draft Report	Week 11
5	Submission of Dissertation (soft bound)	Week 12
6	Submission of Technical Paper	Week 12
7	Oral Presentation	Week 13
9	Submission of Project Dissertation (Hard Bound)	Week 15

The Key Milestone in this project will undergoes these activities in order to be accomplished within the time given:

- **Project Charter/Draft**
 1. Topic discussion
 2. Topic approval by supervisor
 3. Draft deliverable
- **Project Execution**
 1. Requirement Gathering
 2. Data Research
 3. Record all the network activities
- **Project Closed Out**
 1. Final documentation
 2. Project Presentation

3.3 Gantt Chart


TABLE 3. Gantt Chart of Project (FYP1)

NO	DETAIL/WEEK	1	2	3	4	5	6	7	8	9	10	11	12	13	14
1	Topic selection/ Proposal							S E M E S T E R							
2	Preliminary Research Work and Data Gathering														
3	Literature Review Studies														
4	Remodeling wells in PROSPER														
5	Submission of Extended Proposal							B R E A K							
6	Proposal Defense (Oral Presentation)														
7	GasLift Optimization in PROSPER														
8	Submission of Interim Draft Report														
9	Submission of Interim Draft Report														

TABLE 4. Gantt Chart of Project (FYP2)

NO	DETAIL/WEEK	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
1	Project Work Continues							S E M E S T E R								
2	Submission of Progress Report															
3	Dynamic Reservoir Modeling															
4	Pre- SEDEX															
5	Submission of Draft Report							B R E A K								
6	Submission of Dissertation (Soft Bound)															
7	Submission of Technical Paper															
8	Oral Presentation															
9	Submission of Project Dissertation															

Legend:

 Objective is achieved

3.4 Tools

There are many aspects involved in successful project and program. One of the aspects is the tools used in a project. Since this project is a simulation project, there are two main tools used which are:

TABLE 5. Tools for the Project

NO.	SOFTWARE	APPLICATIONS
1.	PROSPER	Designed to allow the building of reliable and consistent well models, with the capability to address each aspect of well bore modeling viz; PVT (fluid characterisation), VLP correlations (for calculation of flowline and tubing pressure loss) and IPR (reservoir inflow).
2.	ECLIPSE 100	Use 3D reservoir simulations to support wide-ranging well controls, field operations planning.

3.5 Project Methodology

3.5.1. Objective 1: To remodel the wells in B-1 Field using the relevant data.

This will be achieved by creating new well models for every well in Platform C in PROSPER software by referring to the gathered relevant information on every well. Well model in Platform C is matched with the relevant production data. This is executed by building single well model for each well in Platform C using PROSPER. The data to be input includes PVT, reservoir characteristic, well deviation and well construction. Matching done to ensure correct data and well performance is matched with the model. This process requires data and information needed includes the Well test, Deviation Data, Well Diagram, Pressure Profile, Schematic Diagram of Platform C and PVT data.

Well model in Platform C is then matched with the latest production data. The data gathered includes PVT, reservoir characteristic, well deviation and well construction. Matching done to ensure correct data and well performance is matched with the model. This process also requires recent well test data and pressure profile.

The screenshot displays the 'PVT - INPUT DATA (301.Out) (Oil - Black Oil matched)' window. The interface includes a menu bar with options: Done, Cancel, Tables, Match Data, Regression, Correlations, Calculate, Save, Open, Composition, and Help. A green status bar at the top right indicates 'PVT is MATCHED'. The main area is divided into three sections: 'Input Parameters', 'Correlations', and 'Impurities'. The 'Input Parameters' section contains four rows of input fields: Solution GOR (0.6454, Mscf/STB), Oil Gravity (36.9, API), Gas Gravity (0.798, sp. gravity), and Water Salinity (6000, ppm). The 'Correlations' section contains two rows: Pb, Rs, Bo (Glaso) and Oil Viscosity (Beal et al). The 'Impurities' section contains three rows: Mole Percent H2S (0, percent), Mole Percent CO2 (0.0243, percent), and Mole Percent N2 (0.0029, percent).

Parameter	Value	Unit
Solution GOR	0.6454	Mscf/STB
Oil Gravity	36.9	API
Gas Gravity	0.798	sp. gravity
Water Salinity	6000	ppm
Mole Percent H2S	0	percent
Mole Percent CO2	0.0243	percent
Mole Percent N2	0.0029	percent

FIGURE 5. PVT- Input Data

Done

Validate

Calculate

Report

Transfer Data

Sand Failure

Select Model

Cancel

Reset

Plot

Export

Test Data

Sensitivity

Input Data

Model and Global Variable Selection

Reservoir Model

PI Entry
Vogel
Composite
Darcy
Fekovich
MultiRate Fekovich
Jones
MultiRate Jones
Transient
Hydraulically Fractured Well
Horizontal Well - No Flow Boundaries
Horizontal Well - Constant Pressure Upper Boundary
MultiLayer Reservoir
External Entry
Horizontal Well - dP Friction Loss In WellBore
MultiLayer - dP Loss In WellBore
Skinade (ELF)
Dual Porosity
Horizontal Well - Transverse Vertical Fractures
SPOT

Mechanical / Geometrical Skin

Enter Skin By Hand
Locke
MacLeod
Karakas-Tanig

Deviation and Partial Penetration Skin

Wong-Cillford

Reservoir Pressure

1395

psig

Reservoir Temperature

88.4444

deg C

Water Cut

70

percent

Total GOR

8.37

Mscf/STB

Compaction Permeability Reduction Model

No

Relative Permeability

No

DEVIATION SURVEY (301.Out)

Done

Cancel

Main

Help

Filter

Input Data

	Measured Depth (feet)	True Vertical Depth (feet)	Cumulative Displacement (feet)	Angle (degrees)
1	0	0	0	0
2	824	824	0	0
3	826	825.99	0.19975	5.73197
4	2002	1997.76	99.8545	4.8611
5	2344	2328.91	185.316	14.4709
6	2642	2604.87	297.789	22.1742
7	5867	5550.28	1611.25	24.0338
8	9000	8385.11	2945.2	25.1997
9				
10				
11				
12				
13				
14				
15				
16				
17				
18				
19				
20				

Copy

Cut

Paste

Insert

Delete

All

Invert

Plot

Import

Export

MD <> TVD

9000

8385.11

Calculate

FIGURE 6. Example of the parameter needed in matching the well models

VLP/IPR MATCHING (by-301.Out) (Matched PVT)

Done

Cancel

Help

Export

Import

Report

Tasks

Estimate U Value

Correlation Comparison

Match VLP

VLP / IPR

QuickLook

Rate Type

Liquid Rates

Adjust IPR

Adjust IPR

Match Data

	Test Point Date	Test Point Comment	Tubing Head Pressure (psig)	Tubing Head Temperature (deg F)	Water Cut (percent)	Liquid Rate (STB/day)	Gauge Depth (Measured) (feet)	Gauge Pressure (psig)	Reservoir Pressure (psig)	Gas Oil Ratio (Mscf/STB)	GOR Free (Mscf/STB)	Gaslift Gas Rate (MMscf/day)	Injection Depth (Measured) (feet)
1	01/21/2012		140	131	0	85	0	140	1321.25	4.49	0	0	0
2	12/16/2006		1020	131	43	306	0	1020	1321.25	8.93	0	0	0
3	02/07/2007		1000	131	62	364	0	1000	1321.25	8.93	0	0	0
4	02/21/2007		1000	131	55	393	0	1000	1321.25	8.93	0	0	0
5	02/28/2008		870	131	70	900	0	870	1321.25	8.68	0	0	0
6	06/03/2008		600	131	70	1118	0	600	1395	3.5	0	0	0
7													
8													
9													
10													

Enable

Disable

Copy

Cut

Paste

Insert

Delete

All

Invert

Matching Procedure

The Task Buttons are organised to reflect the process an engineer would take in Quality Assuring and matching well tests. The best way of performing this process is to try always to isolate one part of the model that can be investigated independently of the others.

The methodology is :-

1. Estimate U value. This task has to be done first since the temperature will affect the PVT used in the matching.
2. Correlation Comparison. This will show if the test is valid and allow the user to select which correlation will be chosen to represent the pressure drops in the well.
3. Match VLP. Match the correlation to valid tests. Something that many engineers do is to match the chosen model to one test and cross check with others. This of course depends on the engineering judgement of the person doing the analysis.
4. VLP/IPR. Check the VLP/IPR intersection and, if needed, modify the IPR so that model results match those of the test. This will ensure that the model can reasonably represent the tests and identify possible discrepancies in the inflow model. If the VLP/IPR intersection shows a different rate to the one shown on the test, then of course the discrepancy lies with the inflow.

FIGURE 7. VLP/IPR matching in PROSPER

Based on Figure 6 and Figure 7, there are several important data that need to be input in order to generate IPR and VLP curves as well as to match the model which are mainly the reservoir pressure, gas oil ratio, water cut and reservoir temperature. Moreover, when the Darcy Model is selected, other parameter such as permeability, reservoir thickness, drainage area, skin and wellbore radius is to be input to create the model.

After all the data has been key- in, the matching is done to obtain the IPR/VLP graph. The intersection point between the IPR and VLP curves, we can obtain the operating point which is the point of the well start to flow with respect to the bottom hole flowing pressure. Figure 8 is the example of IPR/VLP graph obtained . Thus from the IPR/VLP graph, the production rate of the well daily can be determined.

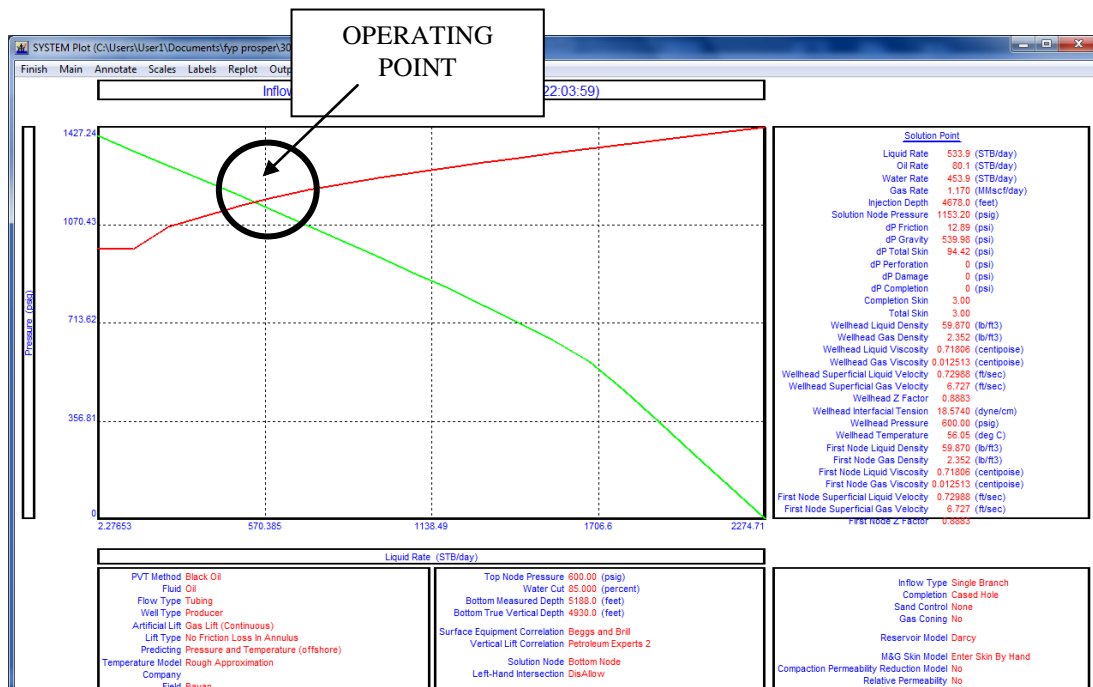


FIGURE 8. VLP/IPR graph in PROSPER

3.5.2. Objective 2: To optimize production of the wells in B-1 Field.

This will be achieved by designing the gas lift facility in every well using the PROSPER software in the process of remodeling the wells. Thus, multiple cases on gas lift optimization are done. Two cases were run for field-wide optimization in this project which is:

i. Base case (do nothing)

The PROSPER model is run without the gas lift facilities with relevant data from the field that will be used for the Case 2.

ii. Case 2 (gas lifted all wells with optimised gas lift parameters)

The PROSPER model is run with the new Gas lift design with relevant data from the field.

The first step in designing gas lift is to specify the depth of injection point in the well based on the wellbore diagram where the side pocket mandrel has already been installed. Then, the parameter of the well is input in the PROSPER software in order to specify the well condition and properties as shown in the Figure 9.

The screenshot displays the 'GasLift Design - EXISTING MANDRELS (301.Out) (Matched PVT)' window. The interface is divided into several sections for inputting well parameters and valve settings.

Design Rate Method: Set to 'Calculated From Max Production'.

Valve Type: Set to 'Casing Sensitive'. 'Min CHP Decrease Per Valve' is set to 50 psi. 'Valve Settings' are set to 'All Valves PVo = Gas Pressure'.

Input Parameters:

Parameter	Value	Units
Maximum Gas Available	0.5	MMscf/day
Maximum Gas During Unloading	0.5	MMscf/day
Flowing Top Node Pressure	400	psig
Unloading Top Node Pressure	400	psig
Operating Injection Pressure	1400	psig
Kick Off Injection Pressure	1400	psig
Desired dP Across Valve	100	psi
Water Cut	70	percent
Static Gradient Of Load Fluid	0.433	psi/ft
Minimum Transfer dP	25	percent
Maximum Port Size	24	64ths inch
Safety For Closure Of Last Unloading Valve	0	psi
Total GOR	1	Mscf/STB

Thornhill-Craver DeRating: 'DeRating Percentage For Valves' is 100 percent. 'DeRating Percentage For Orifice' is 100 percent.

Current Valve Information: Manufacturer: Camco, Type: BK-1, Specification: Normal.

Current Valve Type: A tree view on the right shows the valve hierarchy. The 'Current Valve Type' is set to 'Normal'. A table below lists port sizes and R values:

Port Size	R Value
24	0.365
20	0.255
16	0.165
12	0.094
8	0.042

FIGURE 9. Input Data for the Gas lift Design

3.5.3. Objective 3: To predict production life of the wells in B-1 Field using ECLIPSE 100.

This will be achieved by developing a static and dynamic reservoir model in ECLIPSE100. The dynamic reservoir model is created using some of the keywords that is specifically chosen to integrate the gas lifted wells. Before the dynamic model is created, the static model is first created in the FILENAME.DATA file. For the reservoir static modeling the keywords used are RUNSPEC, DIMENS, OIL, WATER, FIELD, TABDIMS, WELLDIMS, START, NSTACK, GRID, EQUALS, BOX, TOPS, PROPS, EQUIL and SUMMARY. These keywords are basically to initialize the properties of the reservoir. For example in the PROPS section it is also included with the PVT data to specify the parameter such as the rock properties, formation volume factor for oil and water, the density for oil, water and gas, and the bubble point pressure. Moreover, the reservoir specification such as the depth, width and length is also needed in order to create a reservoir model.

Then the modeling is continued with the dynamic modeling. The dynamic modeling is done by adding the SCHEDULE section in the FILENAME.DATA file. Some of the keywords needed in order to incorporate the gas lift wells modeled by the PROSPER software are VFPPROD, WELLSPECS, COMPDAT, WCONPROD, WEFAC, LIFTOPT, WLIFTOPT, WTEST and TSTEP. The PROSPER model of every well is integrated in the ECLIPSE100 dynamic reservoir model by the VFPPROD table output generated from the PROSPER software. The VFPPROD table contains the well information on the datum depth, liquid rates, water cut percentage, gas oil ratio and artificial lift value. The FILENAME.DATA file is then run and if errors occur in the simulation, it is corrected using the corrected parameter. After all the errors is corrected, the reservoir model is run in the Eclipse 100 , Floviz and Office.

```

File Edit Format View Help

RUNSUM
=====
SCHEDULE
RPT SCHED
'PRES' 'SWAT' 'FIP=1' 'WELLS=2' 'SUMMARY=2' 'CPU=2' 'WELLSPECS' 'NEWTON=2'
/
NOECHO
--PRODUCTION WELL VFP TABLE 1
VFPPROD
-- Table Datum Depth Rate Type WFR Type GFR Type THP Type ALQ Type UNITS TAB Type
-- 1 4930.01 LIQ WCT GOR THP ' ' FIELD BHP /

-- LIQ units - stb/day
2.3 121.9 241.5 361.1 480.7
600.3 719.9 839.5 959.1 1078.7
1198.3 1317.9 1437.5 1557.1 1676.7
1796.3 1915.9 2035.5 2155.1 2274.7 /

-- THP units - Psia
614.7 /

-- WCT units - stb/stb
0.0085/

-- GOR units - Mscf/stb
0.5 /

-- ' ' units -
0.4795 /

1 1 1 1 1001.5 996.8 1079.7 1116.6 1153.4
1186.0 1213.0 1236.4 1257.4 1276.8
1295.0 1312.5 1329.3 1345.8 1362.0
1378.1 1394.0 1410.0 1425.9 1441.9
/

VFPPROD
-- Table Datum Depth Rate Type WFR Type GFR Type THP Type ALQ Type UNITS TAB Type
-- 2 5051.91 LIQ WCT GOR THP ' ' FIELD BHP /

-- LIQ units - stb/day

```

FIGURE 10. FILENAME.DATA file

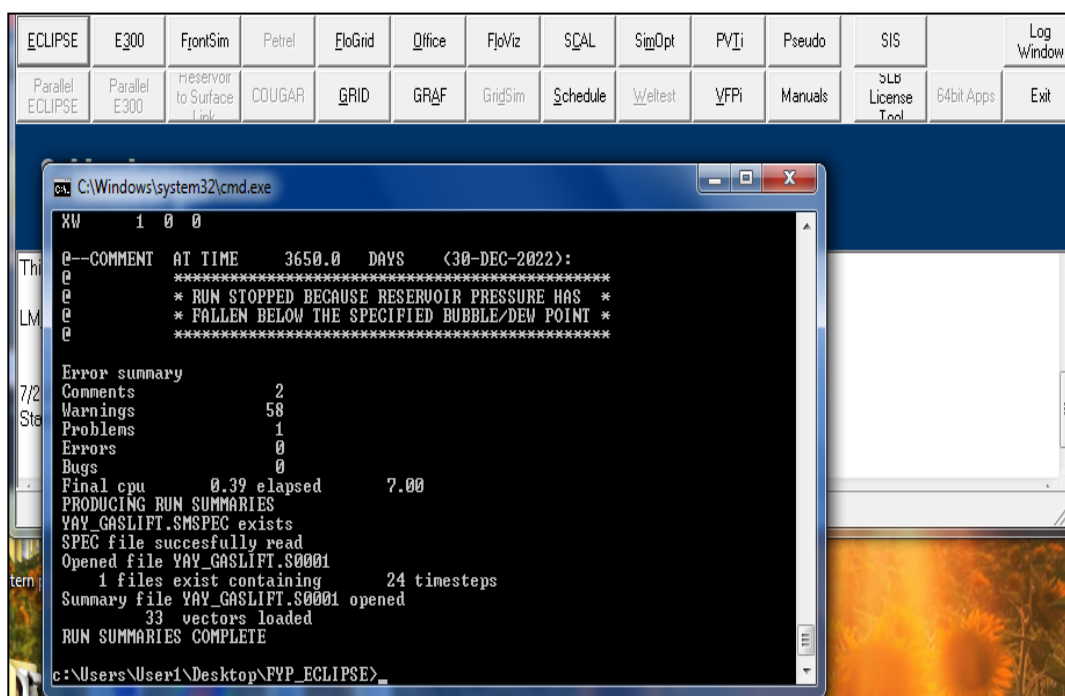


FIGURE 11. Running FILENAME.DATA file

Furthermore, through the reservoir simulations that are based on accurately developed reservoir characterisation, it will be significant in predicting the production life of the field. The production life of the field is predicted by using the timestep of 25 years which is equivalent to 9125 days to be input in the FILENAME.DATA file to be run. The result will be discussed in the next chapter.

CHAPTER 4

RESULTS

In this chapter the results of the first phase, second phase and third phase of the project that has been completed will be shown well by well.

4.1 PROSPER Modeling- Base Case

The Base Case study is the study on the wells in Platform C using PROSPER modeling without the gas lift injection. The results of eight wells in the Base Case will be shown below.

Well B-301

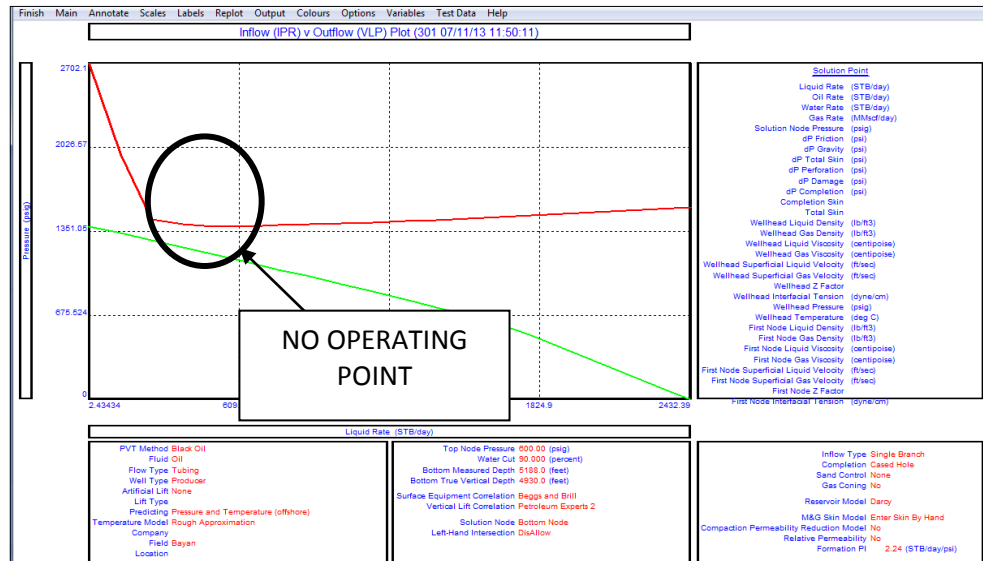


FIGURE 12. IPR/VLP curve for B-301 in Base Case.

Well B-303

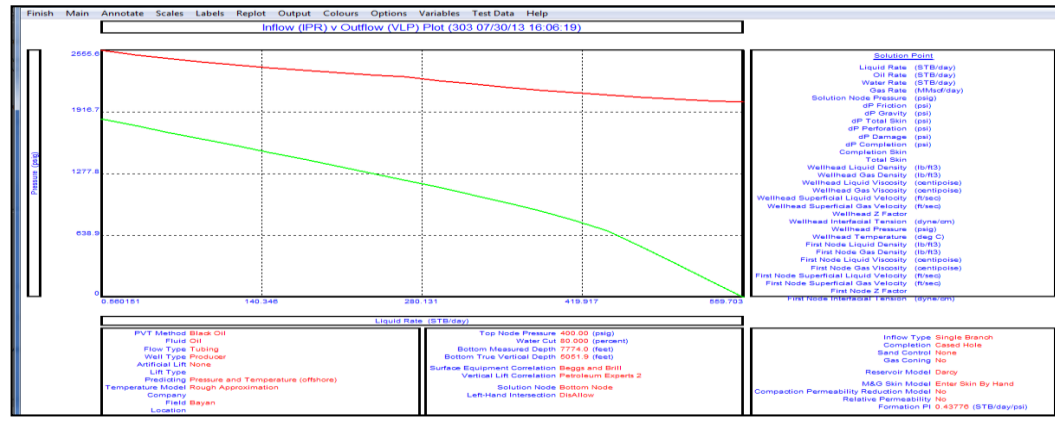


FIGURE 13. IPR/VLP curve for B-303 in Base Case.

Well B-304

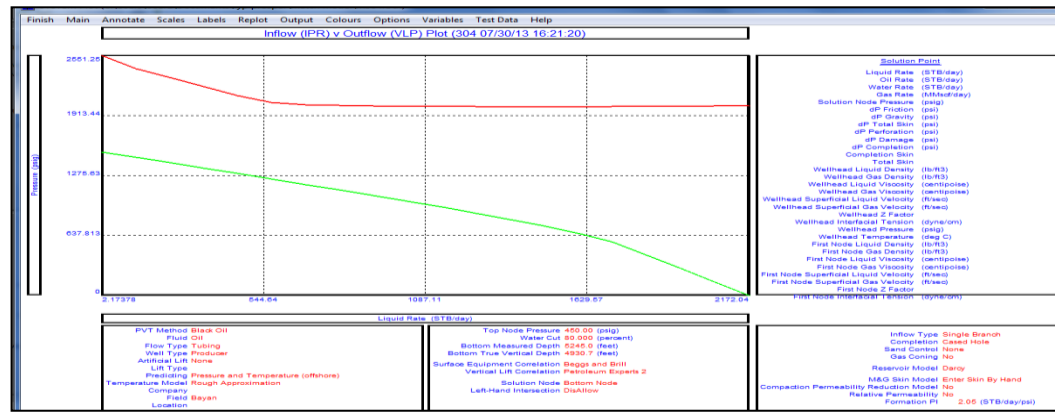


FIGURE 14. IPR/VLP curve for B-304 in Base Case.

Well B-305

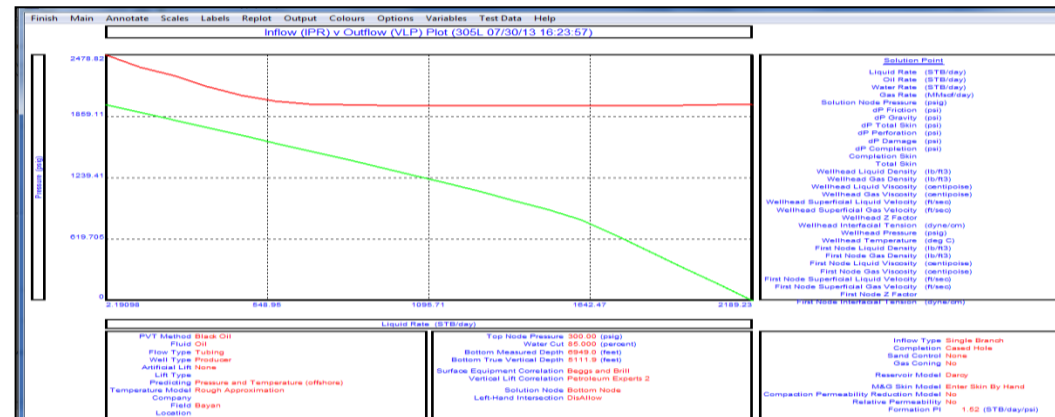


FIGURE 15. IPR/VLP curve for B-305 in Base Case.

Well B-306

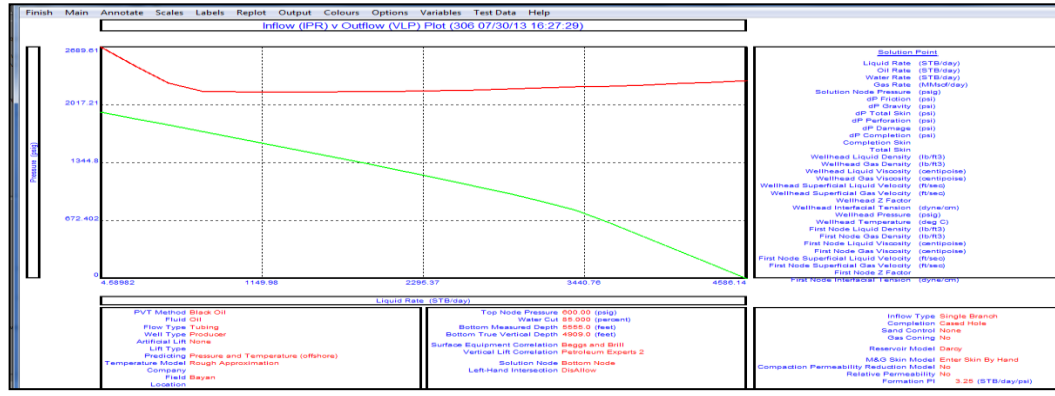


FIGURE 16. IPR/VLP curve for B-306 in Base Case.

Well B-307

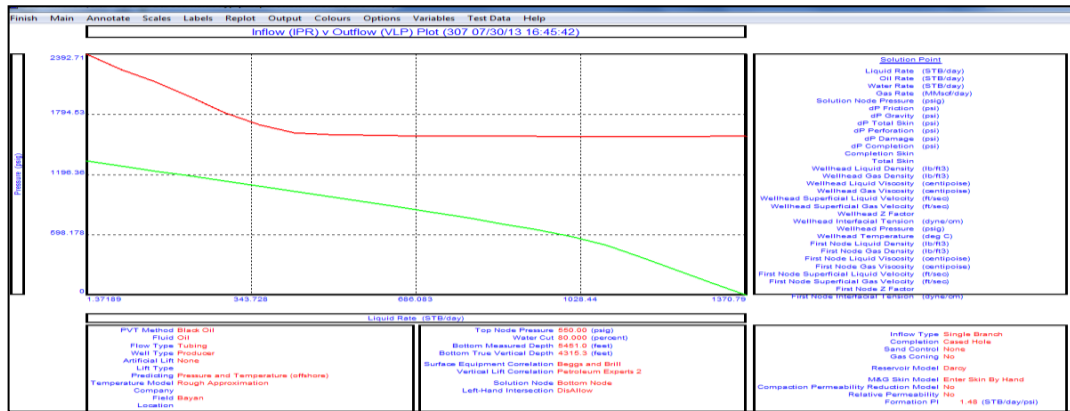


FIGURE 17. IPR/VLP curve for B-307 in Base Case.

Well B-308

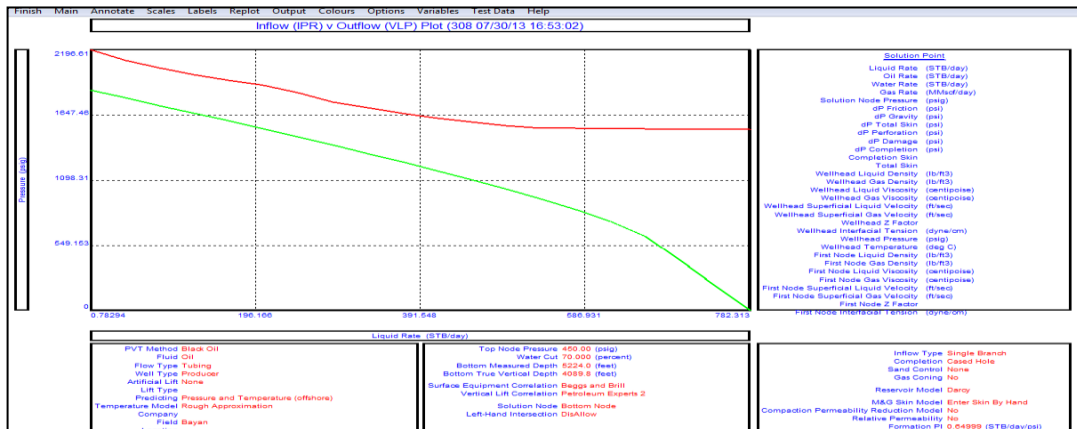


FIGURE 18. IPR/VLP curve for B-308 in Base Case.

Well B-309

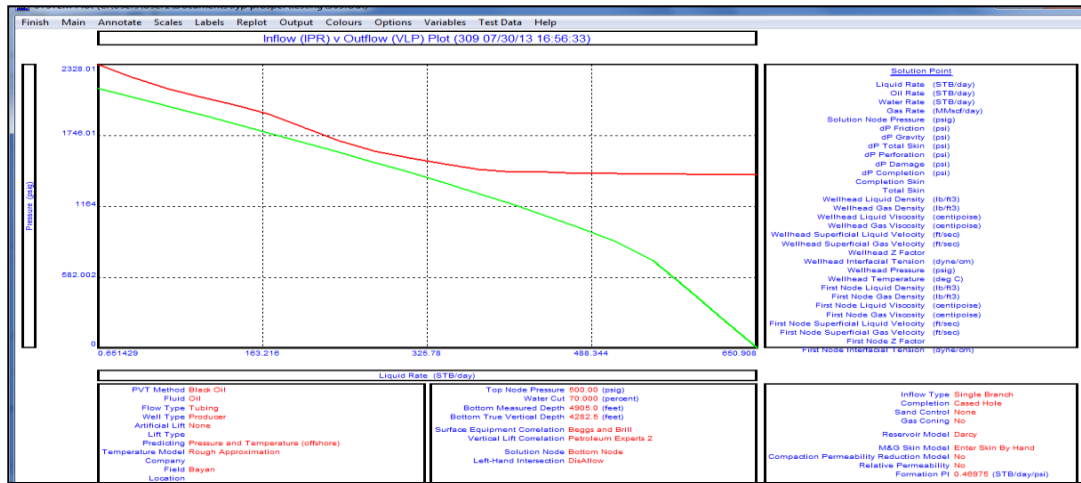


FIGURE 19. IPR/VLP curve for B-309 in Base Case.

From the PROSPER modeling, all of the wells in Platform C are showing no operating point in the Base Case, thus the flow rate is zero bbl/day for every wells in Platform C.

4.2 PROSPER Modeling- Case 2 (Gas lifted all wells with optimized gas lift parameters)

Well B-301

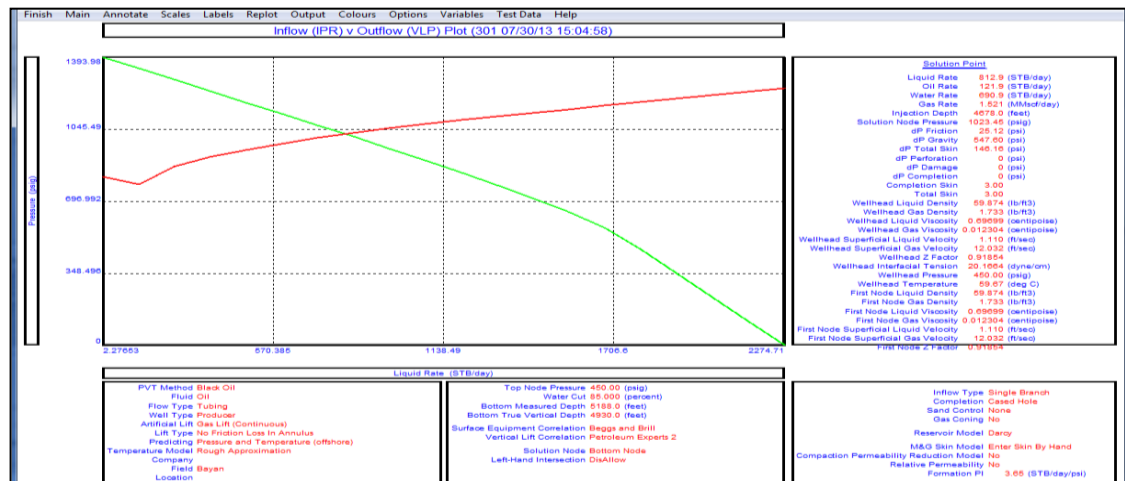


FIGURE 20. IPR/VLP curve for B-301

Figure 20 shows the IPR/VLP curve for well B-301. From the graph, the operating point can be observed and the Absolute Open Flow (AOF) can be obtained. AOF is the maximum flow rate the well can achieve when the flowing bottom hole pressure is equal to zero. In this well the AOF is 2274.71bbl/day. Moreover, the operating point is present at the rate of 812.9 bbl/day of liquid.

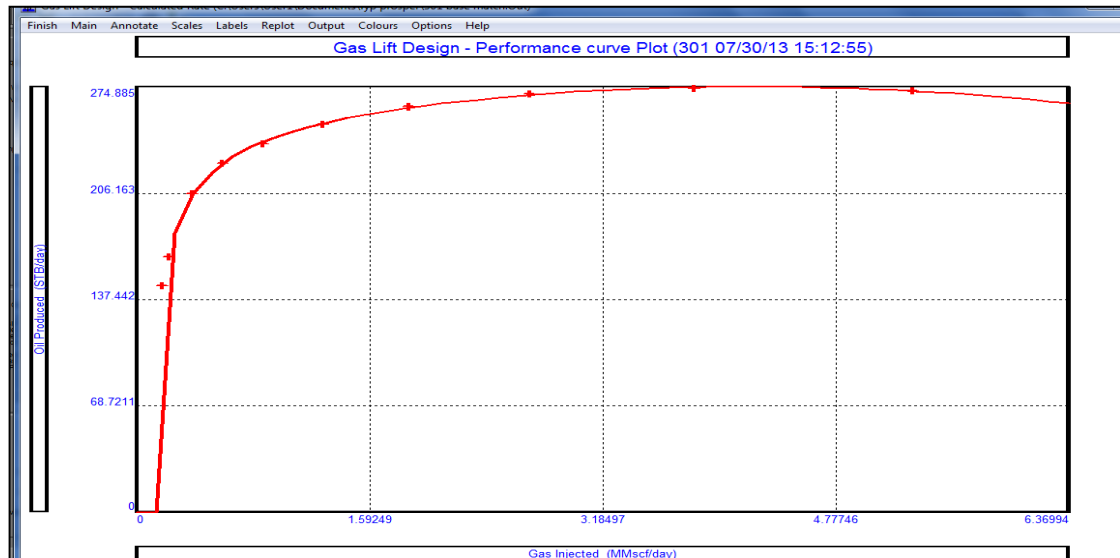


FIGURE 21. Gas Lift Design- Performance Curve Plot for B-301

The Gas Lift Design Performance Curve Plot for B-301 in the Figure 21 shows the increasing oil rate with respect to the gas lift injection rate curve trend. Initially when zero injection rate is applied, the oil rate also is zero. When the gas injection rate increases, the oil gain increases. From the graph the optimum gas lift injection rate is 0.485 and the oil rate is 218.26 bbl/day.

Figure 22 shows the gas lift design which shows the injection point depth for the optimize flow in the well. For B-301, the injection point is at the depth of 4678 ft, while Figure 23 shows the new setting for the gas lift valve including the Port Size, Test Rack Opening Pressure, Types of Valve and the Depth for every installed valve type.

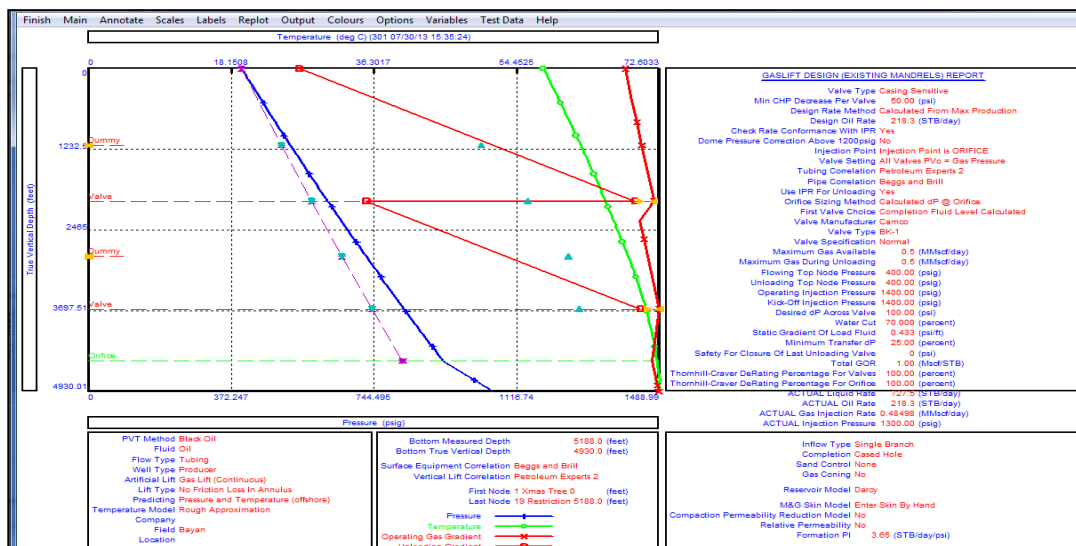


FIGURE 22. Gas Lift Design Graph for B-301

GasLift Design - RESULTS (301 base match.Out)

Calculate Done Main Cancel Report Export Help Change Valve Valve Performance Stability

Input Parameters					Calculated Parameters						
Valve Number and Quantity	Valve Type	Measured Depth (feet)	True Vertical Depth (feet)	Tubing Pressure (psig)	Valve Opening Pressure (psig)	Valve Closing Pressure (psig)	Dome Pressure (psig)	Test Rack Opening Pressure (psig)	Opening CHP (psig)	Closing CHP (psig)	Unloadable Gradient (psi/ft)
1	Dummy	1175	1173.73						1400	1400	
2	Valve	2027	2021.97	624.497	1475.93	1440.17	1205.86	1258.72	1400	1364.24	0.55282
3	Dummy	2933	2870.64								
4	Valve	3808	3669.78	823.451	1488.99	1461.04	1203.23	1255.99	1350	1322.05	0.80156
5	Orifice	4678	4464.36	926.799					1300		

Valve Details

Valve Type	Manufacturer	Type	Specification
Casing Sensitive	Camco	BK-1	Normal

FIGURE 23. Results of the Gas Lift Design for B-301

Well B-303

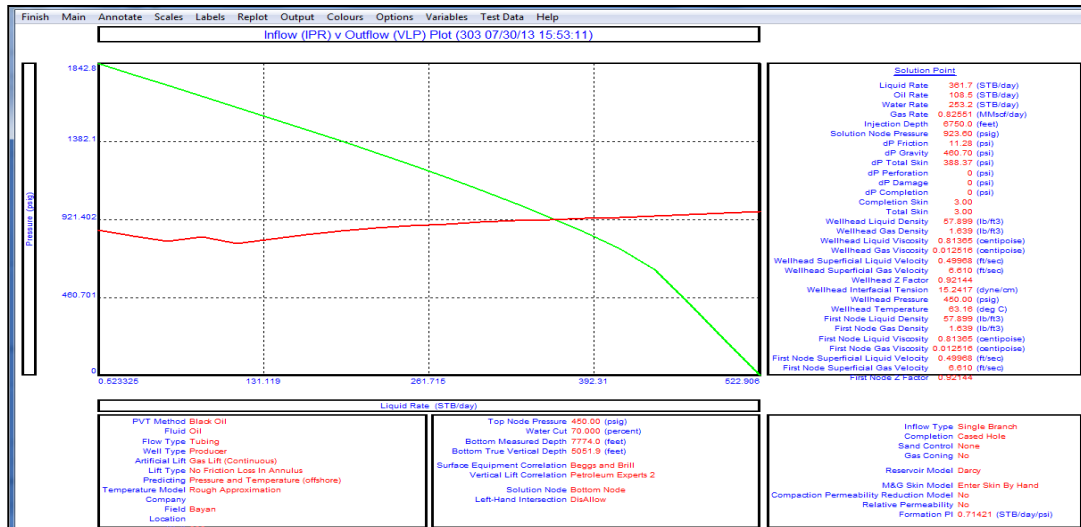


FIGURE 24. IPR/VLP curve for B-303

Figure 24 shows the IPR/VLP curve for well B-303. In this well the AOF is 522.91 bbl/day. Moreover, the operating point is present at the rate of 361.7 bbl/day of liquid.

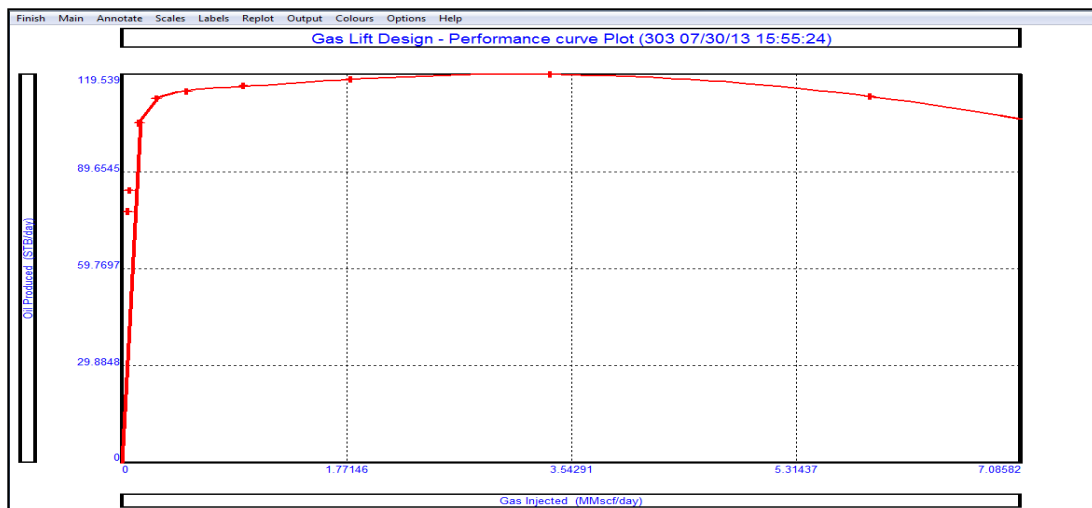


FIGURE 25. Gas Lift Design- Performance Curve Plot for B-303

The Gas Lift Design Performance Curve Plot for B-303 in the Figure 25 above shows the increasing oil rate with respect to the gas lift injection rate curve trend. From the graph the optimum gas lift injection rate is 0.3394 MMscf/day and the oil rate is 115.43 bbl/day.

Well B-304

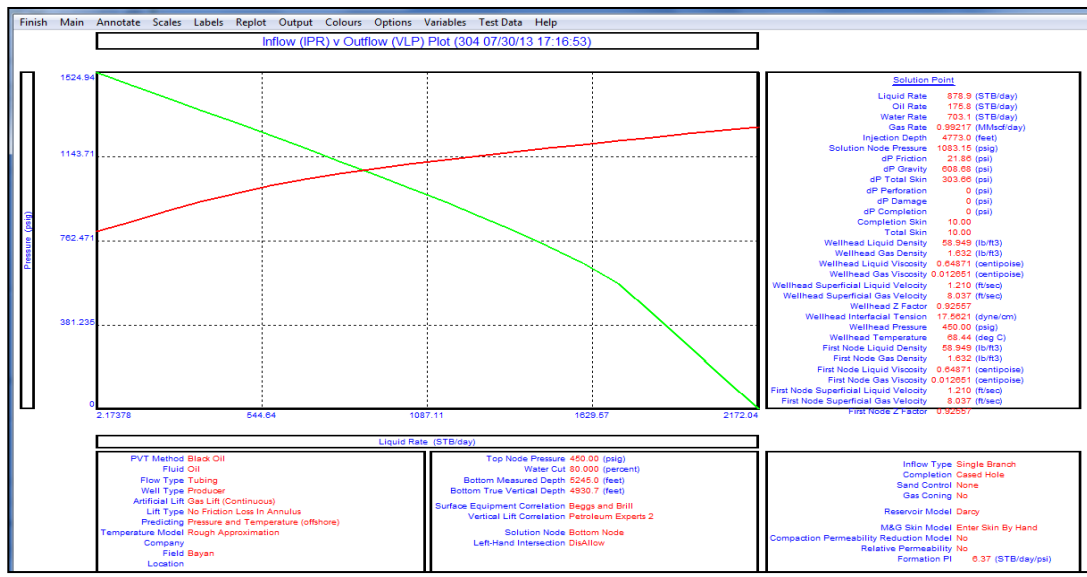


FIGURE 28. IPR/VLP curve for B-304

Figure 28 shows the IPR/VLP curve for well B-304. In this well the AOF is observed to be 2172.04 bbl/day. Moreover, the operating point is present at the rate of 878.9 bbl/day of liquid.

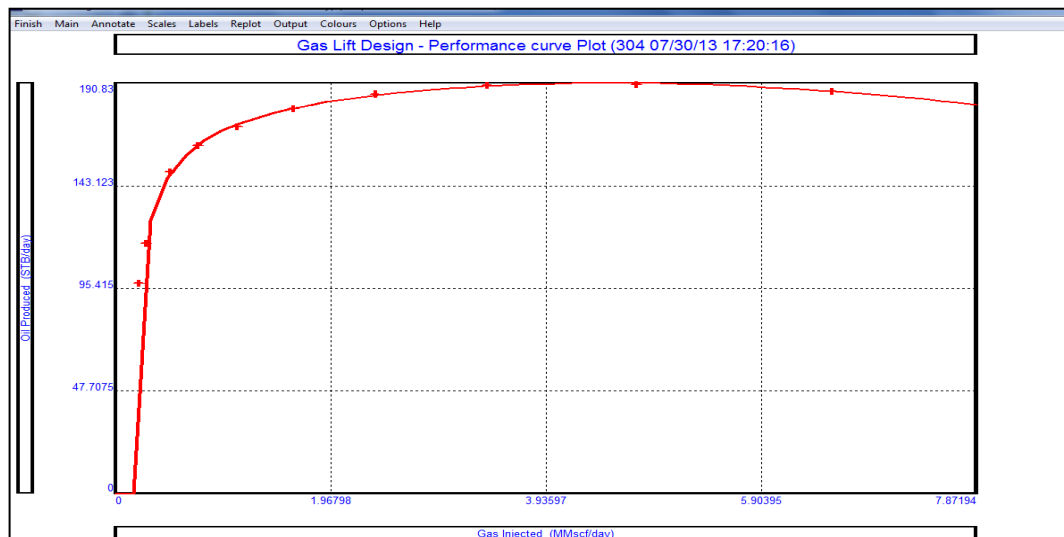


FIGURE 29. Gas Lift Design- Performance Curve Plot for B-304

Figure 29 shows the Gas Lift Design Performance Curve Plot for B-304 which has an increasing oil rate with respect to the gas lift injection rate curve trend. From the graph the optimum gas lift injection rate is 0.483 MMscf/day and the oil rate is 148.17 bbl/day.

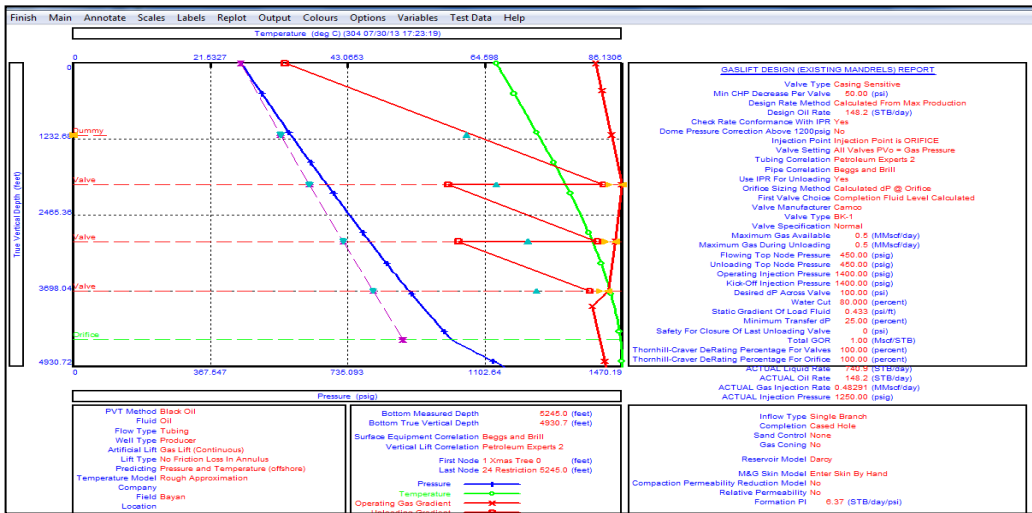


FIGURE 30. Gas Lift Design Graph for B-304

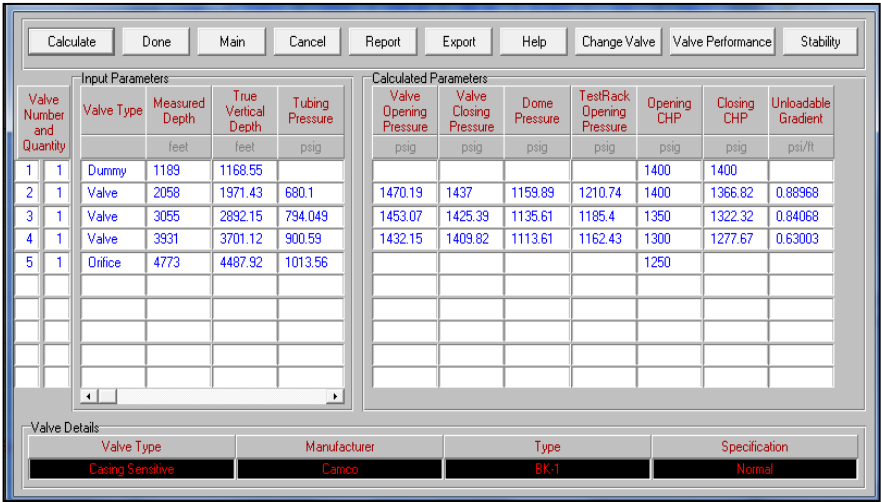


FIGURE 31. Results of the Gas Lift Design for B-304

Based on the results from the gas lift design in the Figure 30 and Figure 31, the optimum injection depth for B-304 is at 4773 ft.

Well B-305

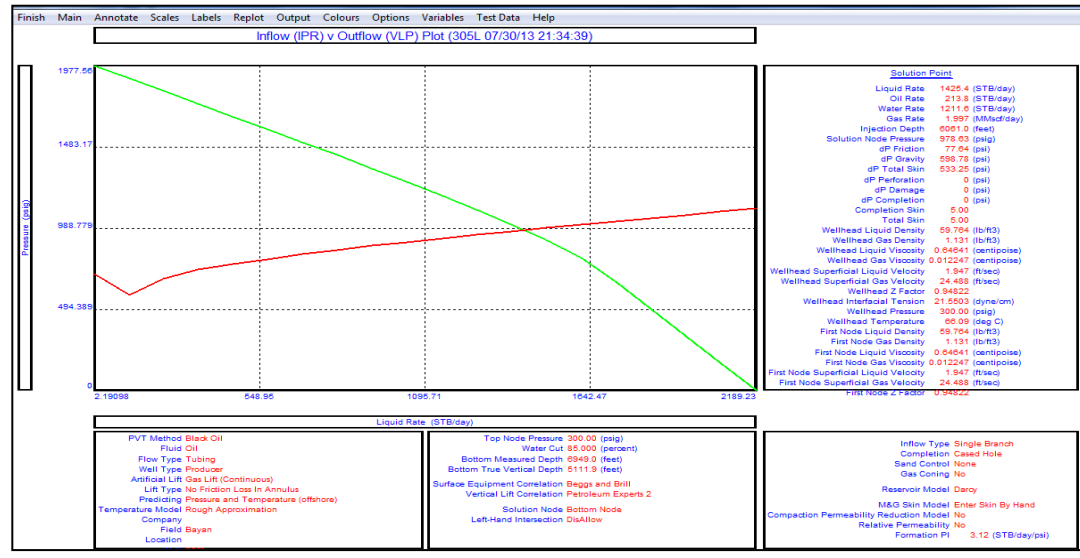


FIGURE 32. IPR/VLP curve for B-305

Figure 32 shows the result on the IPR/VLP curve for well B-305. In this well the AOF is 2189.23 bbl/day. The operating point is observed to be present at the rate of 1425.4 bbl/day of liquid.

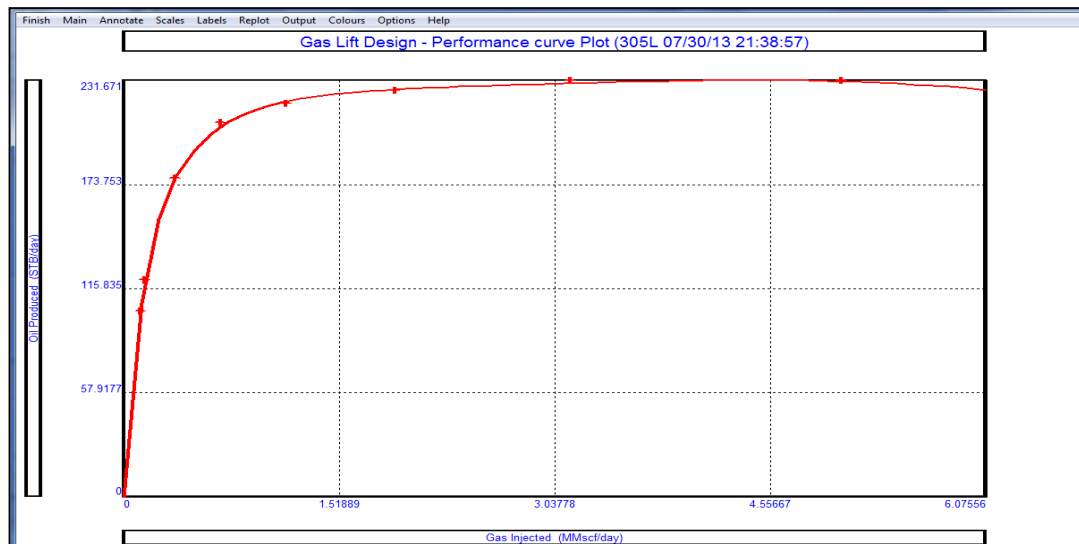


FIGURE 33. Gas Lift Design- Performance Curve Plot for B-305

Finish Main Annotate Scales Labels Replot Output Colours Options Variables Test Data Help

The screenshot displays the GasLift Designer software interface. The main window shows a well profile plot with depth (ft) on the y-axis (ranging from 0 to 6111.87) and pressure (psig) on the x-axis (ranging from 0 to 1465.48). The plot includes several curves representing different well conditions and equipment correlations. Key data points are labeled along the curves.

GASLIFT DESIGN (EXISTING MANDELS) REPORT

- Valve Type Casing Sensitive
- Min CHP Decrease Per Valve 50.00 (psi)
- Design Rate Method Calculated From Max Production
- Design Oil Rate 193.0 (STB/day)
- Check Rate Conformance With IPR Yes
- Dome Pressure Correction Above 1200psig No
- Injection Point Injection Point is ORIFICE
- Valve Setting All Valves PVo = Gas Pressure
- Tubing Correlation Petroleum Experts 2
- Pipe Correlation Beggs and Brill
- Use IPR For Unloading Yes
- Orifice Sizing Method Calculated dP @ Orifice
- First Valve Chosen Completion Fluid Level Calculated
- Valve Manufacturer Camco
- Valve Type BK-1
- Valve Specification Normal
- Maximum Gas Available 0.5 (MMscf/day)
- Maximum Gas During Unloading 0.5 (MMscf/day)
- Flowing Top Node Pressure 400.00 (psig)
- Unloading Top Node Pressure 450.00 (psig)
- Operating Injection Pressure 1400.00 (psig)
- Kick-Off Injection Pressure 1400.00 (psig)
- Desired dP Across Valve 100.00 (psi)
- Water Cut 40.00 (percent)
- Static Gradient Of Load Fluid 0.433 (psf/ft)
- Minimum Transfer dP 25.00 (percent)
- Maximum Port Size 24 (464in inch)
- Safety For Closure Of Last Unloading Valve 0 (psi)
- Total GOR 1.00 (Mscf/STB)
- Thornhill-Craver DeRating Percentage For Valves 100.00 (percent)
- Thornhill-Craver Limiting Velocity For Service 100 (ft/sec)
- ACTUAL Liquid Rate 864.9 (STB/day)
- ACTUAL Gas Rate 193.0 (STB/day)
- ACTUAL Gas Injection Rate 0.47205 (MMscf/day)
- ACTUAL Injection Pressure 1400.00 (psig)
- Inflow Type Single Branch
- Completion Cased Hole
- Send Control None
- Gas Coming No
- Reservoir Model Darcy
- M&G Skin Effect Enter Skin By Hand
- Compaction Permeability Reduction Model No
- Relative Permeability No
- Formation PI 3.12 (STB/day/psi)

[illegible]

36

Well B-306

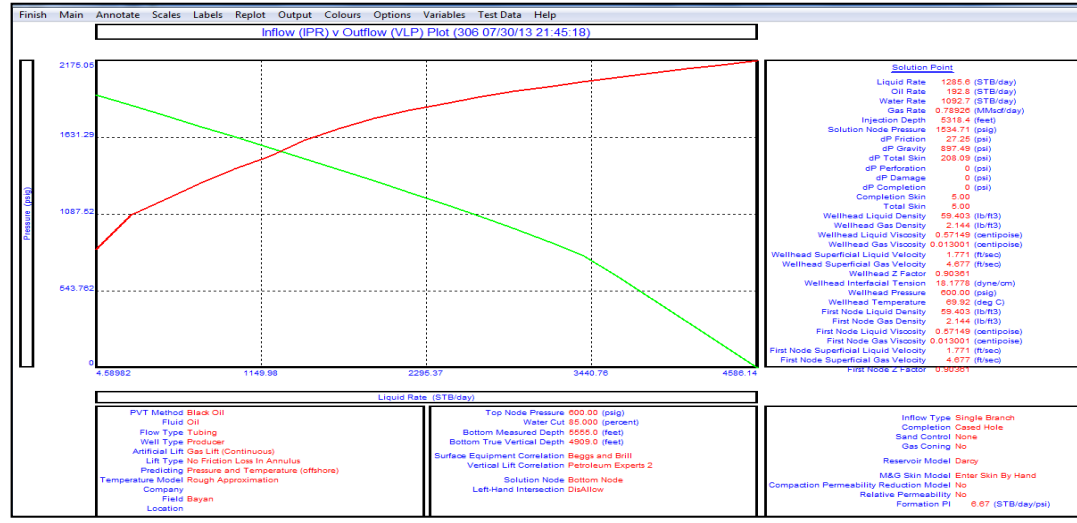


FIGURE 36. IPR/VLP curve for B-306

Figure 36 shows the IPR/VLP curve for well B-306. In this well the AOF is 4585.1 bbl/day. Moreover, the operating point is present at the rate of 1285.6 bbl/day of liquid.

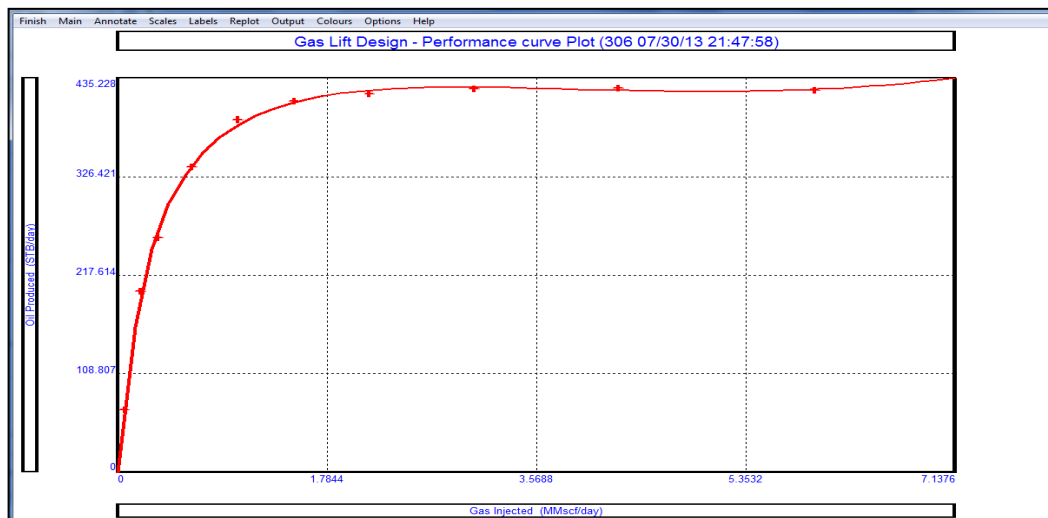


FIGURE 37. Gas Lift Design- Performance Curve Plot for B-306

Finish Main Annotate Scales Labels Replot Output Colours Options Variables Test Data Help

Temperature (deg C) (306 07:30:13 21 51:59)

Pressure (psi)

PVT Method Black Oil
Fluid Oil
Flow Type Tubing
Well Type Producer
Artificial Lift Gas Lift (Continuous)
Lift Type No Friction Loss in Annulus
Predicting Pressure and Temperature (offshore)
Temperature Model Rough Approximation

First Node 1 Xmas Tree 0 (feet)
Last Node 24 Restriction 5555.0 (feet)

Pressure Temperature
Operating Gas Gradient

Field Bayan
Company
Location

Well Type Single Branch
Completion Cased Hole
Sand Control None
Gas Coning No

Reservoir Model Darcy
M&G Skin Model Thin Skin By Hand
Compaction Permeability Reduction Model No
Relative Permeability No
Formation PI 6.67 (STB/day/psi)

GASLIFT DESIGN (EXISTING MANDRELS) REPORT

Valve Type Casing Sensitive
Min CHP Decrease Per Valve 20.00 (psi)
Design Rate Method Calculated From Max Production
Design Oil Rate 290.0 (STB/day)
Check Rate Conformance With IPR Yes
Dome Pressure Correction Above 1200psi No
Injection Point Injection Point is ORIFICE
Valve Setting All Valves PVO in Gas Pressure
Tubing Correlation Petroleum Experts 2
Pipe Correlation Beggs and Brill
Use IPR For Unloading Yes
Orifice Sizing Method Calculated dP @ Orifice
First Valve Choice Completion Fluid Level Calculated
Valve Manufacturer Camco
Valve Type BK1
Valve Specification Normal
Maximum Gas Available 0.5 (MMad/day)
Maximum Gas During Unloading 0.5 (MMad/day)
Flowing Top Node Pressure 450.00 (psig)
Unloading Top Node Pressure 450.00 (psig)
Operating Injection Pressure 1200.00 (psig)
Kick-Off Injection Pressure 1200.00 (psig)
Desired dP Across Valve 100.00 (psi)
Water Cut 80.00 (percent)
Static Gradient of Load Fluid 0.433 (psi/ft)
Minimum Transfer dP 25.00 (percent)
Safety For Closure Of Last Unloading Valve 0 (psi)
Total GOR 1.00 (MMad/STB)
Thornhill-Craver DeRating Percentage For Valves 100.00 (percent)
Thornhill-Craver DeRating Percentage For Orifice 100.00 (percent)
ACTUAL Gas Injection Rate 1452.0 (STB/day)
ACTUAL Oil Rate 290.0 (STB/day)
ACTUAL Gas Injection Rate 0.4974 (MMad/day)
ACTUAL Injection Pressure 1050.00 (psig)

Calculate	Done	Main	Cancel	Report	Export	Help	Change Valve	Valve Performance	Stability
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Input Parameters

Valve Number and Quantity	Valve Type	Measured Depth <small>feet</small>	True Vertical Depth <small>feet</small>	Tubing Pressure <small>psig</small>
1	1	Valve	1170	1149.92
2	1	Valve	2035	1908.22
3	1	Valve	3156	2864.03
4	1	Orifice	4115	3681.7
5	1	Dummy	5057	4484.88

Calculated Parameters

Valve Opening Pressure <small>psig</small>	Valve Closing Pressure <small>psig</small>	Dome Pressure <small>psig</small>	TestRack Opening Pressure <small>psig</small>	Opening CHP <small>psig</small>	Closing CHP <small>psig</small>	Unloadable Gradient <small>psi/ft</small>
1233.82	1207.67	978.874	1021.79	1200	1173.85	0.84535
1206.28	1186.2	951.859	993.59	1150	1129.93	0.52059
1184.79	1172.68	931.089	971.909	1100	1087.89	0.30368
				1050		

Valve Details

Valve Type	Manufacturer	Type	Specification
Casing Sensitive	Camco	BK-1	Normal

38

Figure 38 shows the gas lift design which shows the injection point depth for the optimize flow in the well. For B-306, the injection point is at the depth of 5057 ft, while Figure 39 shows the new setting for the gas lift valve including the Port Size, Test Rack Opening Pressure, Types of Valve and the Depth for every installed valve type.

Well B-307

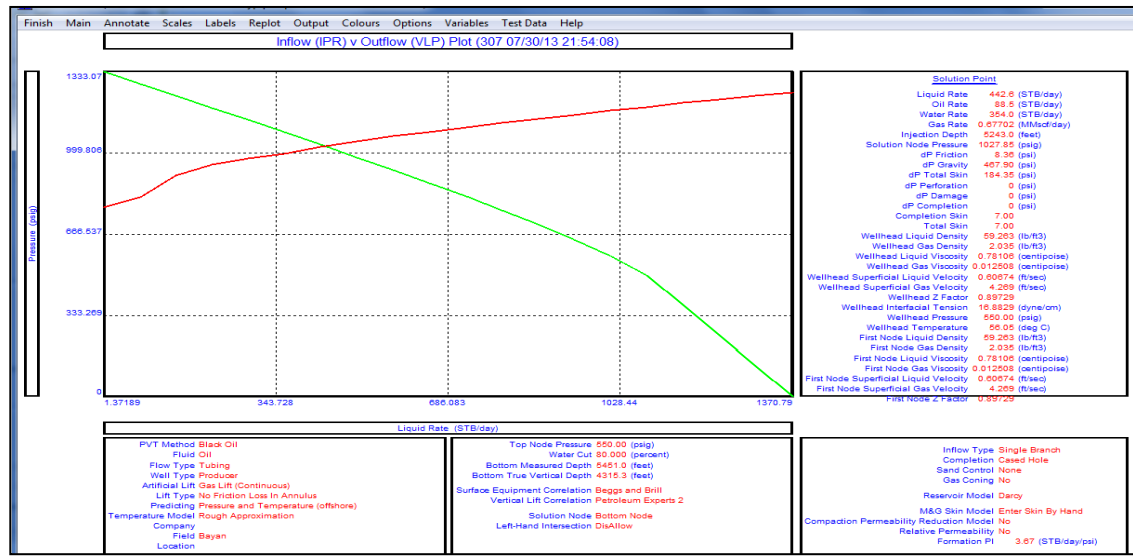


FIGURE 40. IPR/VLP curve for B-307

Figure 40 shows the IPR/VLP curve for well B-307. In this well the AOF is 1370.79 bbl/day. Moreover, the operating point is present at the rate of 442.6 bbl/day of liquid.

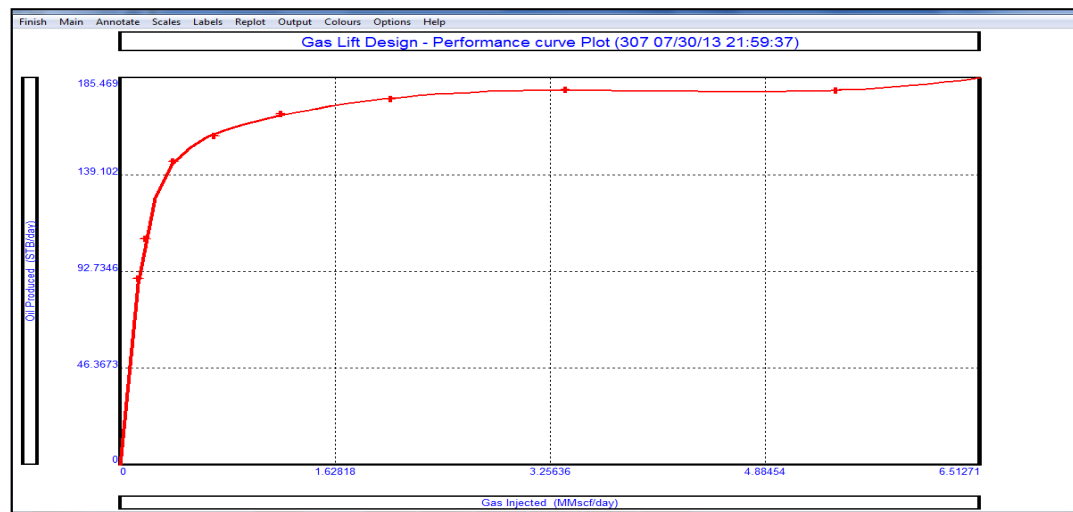


FIGURE 41. Gas Lift Design- Performance Curve Plot for B-307

Temperature (deg C) (307.87/30/13 22.91/43)

Pressure (psig)

Gaslift Design (Existing Mandrel) Report

Valve Type Casing Sensitive
 Min CHP Decrease Per Valve 50.00 (psi)
 Design Rate Method Calculated From Max Production
 Design Oil Rate 150.8 (STB/day)
 Check Rate Conformance With IPR Yes
 Dome Pressure Correction Above 1200psig No
 Injection Point Location IORIFICE
 Valve Setting All Valves PVo = Gas Pressure
 Tubing Correlation Petroleum Experts 2
 Pipe Correlation Beggs and Brill
 Use IPR For Unloading Yes
 Orifice Sizing Method Calculated dP @ Orifice
 First Valve Choice Correlation Fluid Level Calculated
 Valve Manufacturer Camco
 Valve Type BIC-1
 Valve Specification Normal
 Maximum Gas Available 0.5 (MMscf/day)
 Maximum Gas During Unloading 0.5 (MMscf/day)
 Flowing Top Node Pressure 500.00 (psig)
 Unloading Top Node Pressure 500.00 (psig)
 Operating Injection Pressure 1400.00 (psig)
 Kick-Off Injection Pressure 1400.00 (psig)
 Desired dP Across Valve 100.00 (psi)
 Water Cut 70.000 (percent)
 Static Gradient Of Load Fluid 0.433 (psi/ft)
 Minimum Transfer dP 25.00 (percent)
 Maximum Port Size 24 (64ths inch)
 Safety For Closure Of Last Unloading Valve 0 (psi)
 Total GOR 1.00 (Mscf/STB)
 Thornhill-Craver DeRating Percentage For Valves 100.00 (percent)
 Thornhill-Craver DeRating Percentage For Orifice 100.00 (percent)
 ACTUAL Injection Rate 502.1 (STB/day)
 ACTUAL Oil Rate 150.8 (STB/day)
 ACTUAL Gas Injection Rate 0.44455 (MMscf/day)
 ACTUAL Injection Pressure 1400.00 (psig)
 Inflow Type Single Branch
 Completion Cased Hole
 Sand Control None
 Gas Coning No
 Reservoir Model Darcy
 M&G Skin Model Enter Skin By Hand
 Compaction Permeability Reduction Model No
 Relative Permeability No
 Formation PI 3.07 (STB/day/psi)

Calculate	Done	Main	Cancel	Report	Export	Help	Change Valve	Valve Performance	Stability
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Input Parameters

Valve Number and Quantity	Valve Type	Measured Depth	True Vertical Depth	Tubing Pressure
		feet	feet	psig
2	1	Valve	1254	1179.92
1	1	Valve	2259	2035.05
3	1	Valve	3265	2868.24
4	1	Valve	4489	3682.53
5	1	Orifice	5243	4177.58

Calculated Parameters

Valve Opening Pressure	Valve Closing Pressure	Dome Pressure	TestRack Opening Pressure	Opening CHP	Closing CHP	Unloadable Gradient
psig	psig	psig	psig	psig	psig	psi/ft
1474.26	1442.16	1182.63	1234.48	1400	1400	
1454.88	1427.41	1158.74	1209.54	1350	1367.89	0.94895
1435.06	1412.27	1137.21	1187.07	1300	1277.21	0.8321
				1250		1.01228

Valve Details

Valve Type	Manufacturer	Type	Specification
Casing Sensitive	Camco	BK-1	Normal

Based on the results from the gas lift design in the Figure 42 and Figure 43, the optimum injection depth for B-307 is at 5243 ft.

Well B-308

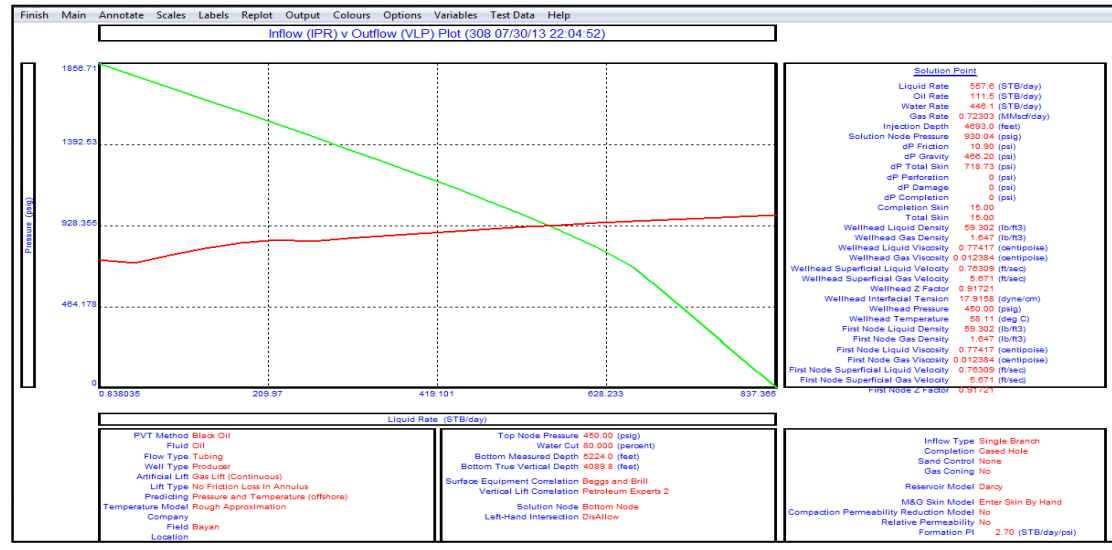


FIGURE 44. IPR/VLP curve for B-308

Figure 44 shows the IPR/VLP curve for well B-308. The AOF is observed to be 837.37 bbl/day. Moreover, the intersection of the IPR and the VLP curves which is the operating point is present at the rate of 557.6 bbl/day of liquid.

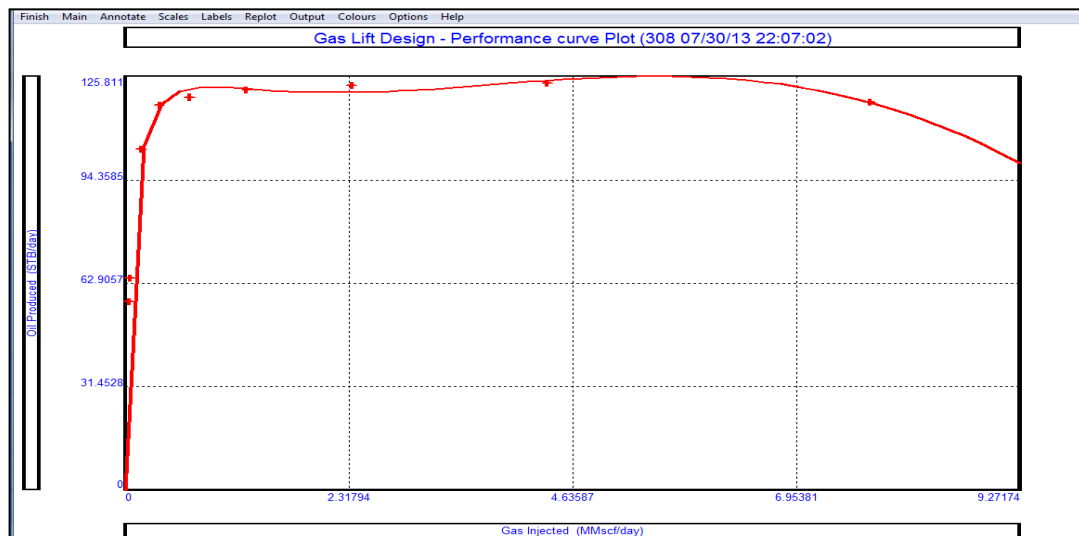


FIGURE 45. Gas Lift Design- Performance Curve Plot for B-308

Finish Main Annotate Scales Labels Replot Output Colours Options Variables Test Data Help

Temperature (deg C) (308 37.35/13 22.09/24)

Use Vertical Depth (feet)

Pressure (psig)

GASLIFT DESIGN (EXISTING MANDRELS) REPORT

Valve Type Casing Sensitive
 Min CHP Decrease Per Valve 50.00 (psi)
 Design Rate Method Calculated From Max Production
 Design Oil Rate 117.8 (STB/day)
 Check Rate Conformance With PIR Yes
 Dome Pressure Correction Above 1200psig No

Injection Point Injection Point is ORIFICE
 Valve Setting All Valves Piv + Gas Pressure
 Tubing Correlation Petroleum Experts 2
 Pipe Correlation Eggs and Brill
 Use PIR for Unloading Yes
 Orifice Sizing Method Calculated dP @ Orifice
 First Valve Choice Completion Fluid Level Calculated
 Valve Manufacturer Camco
 Valve Type BK-1
 Valve Specification Normal
 Maximum Gas Available 0.5 (Mmad/day)
 Maximum Gas During Unloading 0.5 (Mmad/day)
 Flowing Top Node Pressure 350.00 (psig)
 Unloading Top Node Pressure 350.00 (psig)
 Operating Injection Pressure 1000.00 (psig)
 Kick-Off Injection Pressure 1000.00 (psig)
 Desired dP Across Valve 100.00 (psi)
 Water Cut 50.00 (percent)
 Static Gradient Of Load Fluid 0.433 (psi/ft)
 Minimum Transfer dP 25.00 (percent)
 Maximum Port Size 24 (64ths inch)
 Safety For Closure Of Last Unloading Valve 0 (psi)
 Total GOR 0.00 (Mmad/STB)
 100.00 (percent)
 Thornhill-Craver Deaffing Percentage For Valves 100.00 (percent)
 Thornhill-Craver Deaffing Percentage For Orifice 100.00 (percent)

Bottom Measured Depth 5224.0 (feet)
 Bottom True Vertical Depth 4089.8 (feet)
 Surface Equipment Correlation Eggs and Brill
 Vertical Lift Correlation Petroleum Experts 2
 First Node 1 Xmas Tree 0 (feet)
 Last Node 27 Restriction 5224.0 (feet)

Pressure —●— Pressure
 Temperature —●— Temperature
 Operating Gas Gradient —X— Operating Gas Gradient

Inflow Type Single Branch
 Completion Cased Hole
 Sand Control None
 Gas Coning No
 Reservoir Model Darcy
 M&G Skin Model Enter Skin By Hand
 Compaction Permeability Reduction Model No
 Relative Permeability No
 Formation PI 2.70 (STB/day/psi)

[illegible]

42

Well B-309

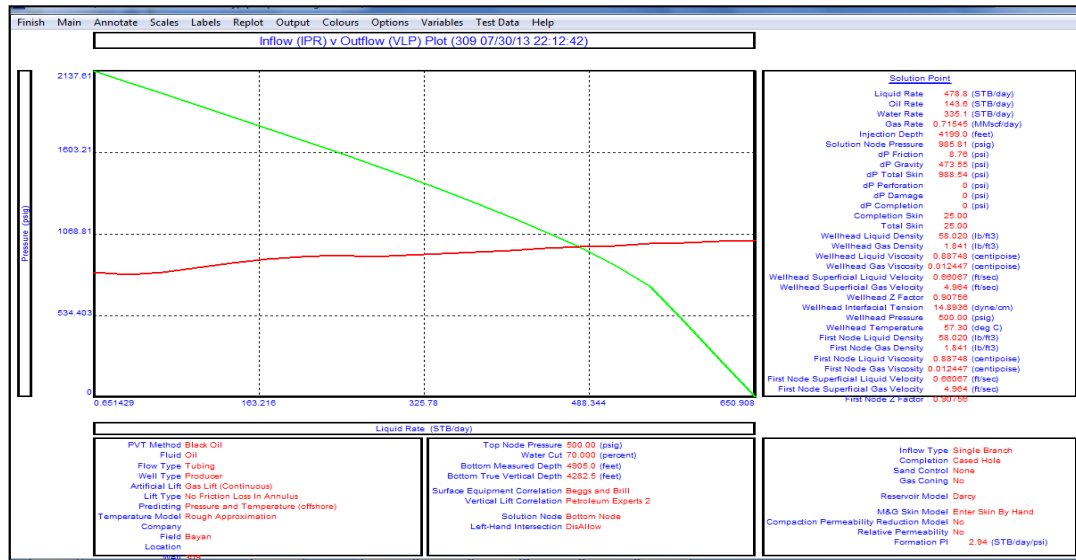


FIGURE 48. IPR/VLP curve for B-309

Figure 48 shows the IPR/VLP curve for well B-309. From the graph, the operating point can be observed and the Absolute Open Flow (AOF) can be obtained. In this well the AOF is 650.91. Moreover, the operating point is present at the rate of 478.8 bbl/day of liquid.

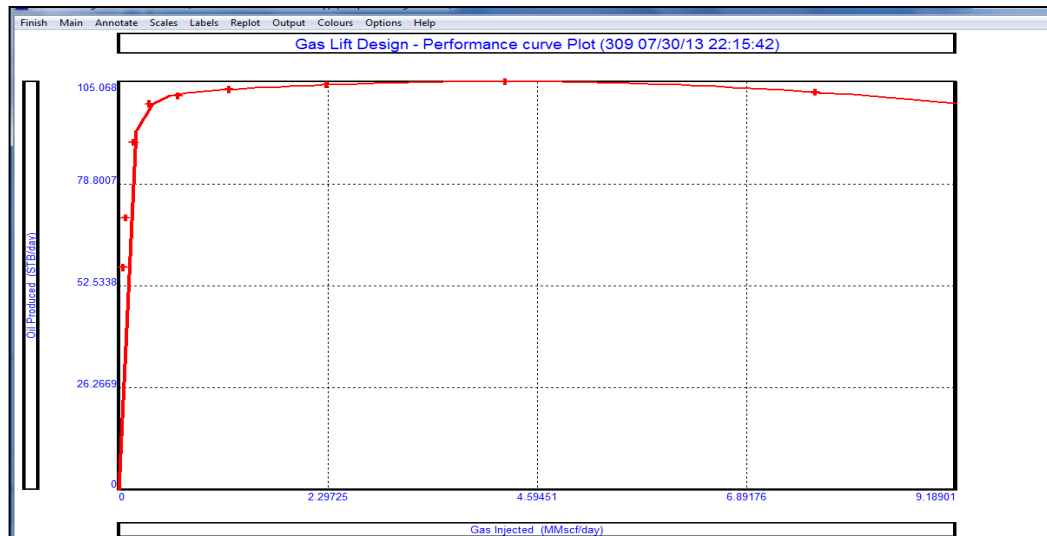


FIGURE 49. Gas Lift Design- Performance Curve Plot for B-309

The Gas Lift Design Performance Curve Plot for B-309 above shows the increasing oil rate with respect to the gas lift injection rate curve trend. From the graph the optimum gas lift injection rate is 0.344 MMscf/day and the oil rate is 100.88 bbl/day.

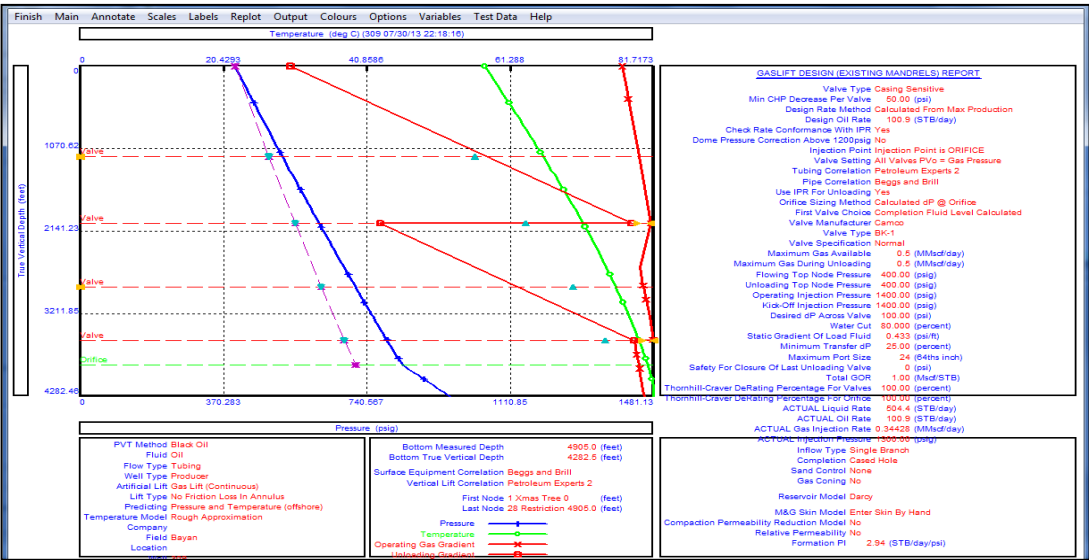


FIGURE 50. Gas Lift Design Graph for B-309

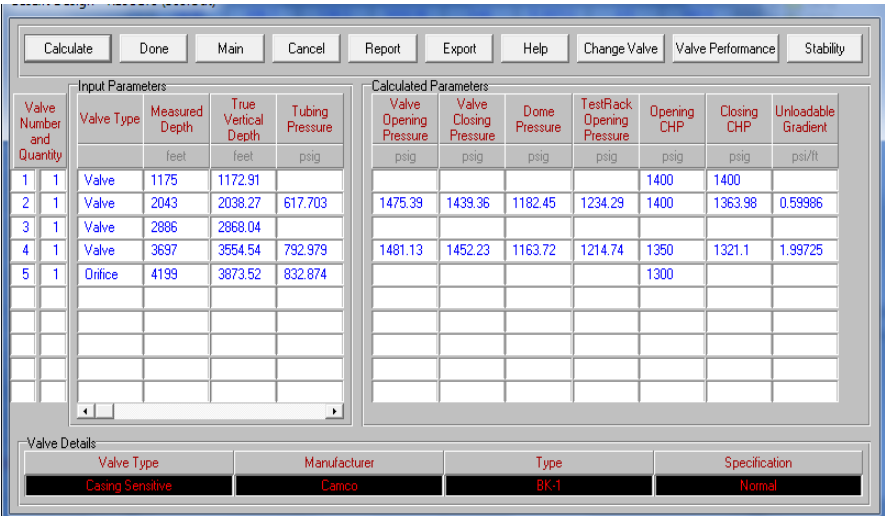


FIGURE 51. Results of the Gas Lift Design for B-309

Based on the results from the gas lift design, the optimum injection depth for B-309 is at 4199 ft.

TABLE 6. Result of Gas Lift Design for Eight Wells in Platform C, B-1 Field.

Well	Gas Lift Injection Rate (MMscf/day)	Point of Injection (MD-ft-THF)	Oil Rate (bbl/day)
B-301	0.49	4678	218.26
B-303	0.34	6750	115.43
B-304	0.48	4773	148.17
B-305	0.47	6061	192.18
B-306	0.49	5057	290.58
B-307	0.44	5242	147.63
B-308	0.38	4693	117.68
B-309	0.34	4199	100.88
TOTAL			1330.81

From the TABLE 6, the total oil production rate after the gas lift optimization is 1330.81 bbl/day showing that it is possible for the wells in Platform C to flow with the gas lift aid. Moreover, the oil production rate shown is the optimize rate from the gas lift design done in the PROSPER software with respect to the optimum injection gas rate and depth of injection point.

4.3 ECLIPSE100 Modeling- Reservoir Modeling and Prediction of Production Life of B-1 Field

After the results from the PROSPER modeling is obtained, the simulation continues with the ECLIPSE100 reservoir static and dynamic modeling. The modeling is done by running the Eclipse Data file with the parameter needed in the reservoir properties. The reservoir model is shown in the Figure 52, Figure 53 and Figure 54.

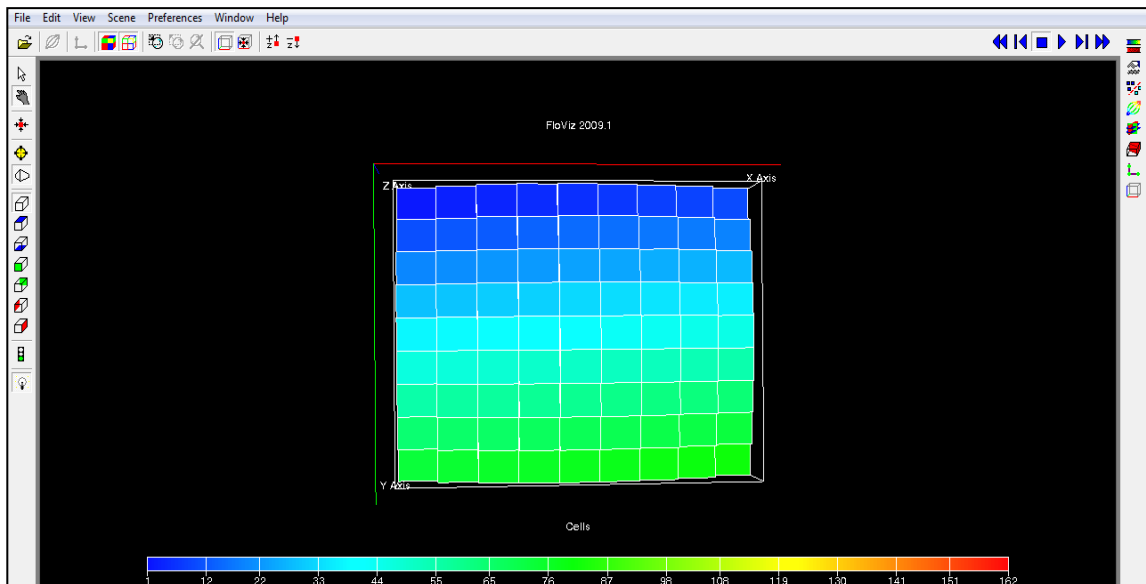


FIGURE 52. Top View of Reservoir Model

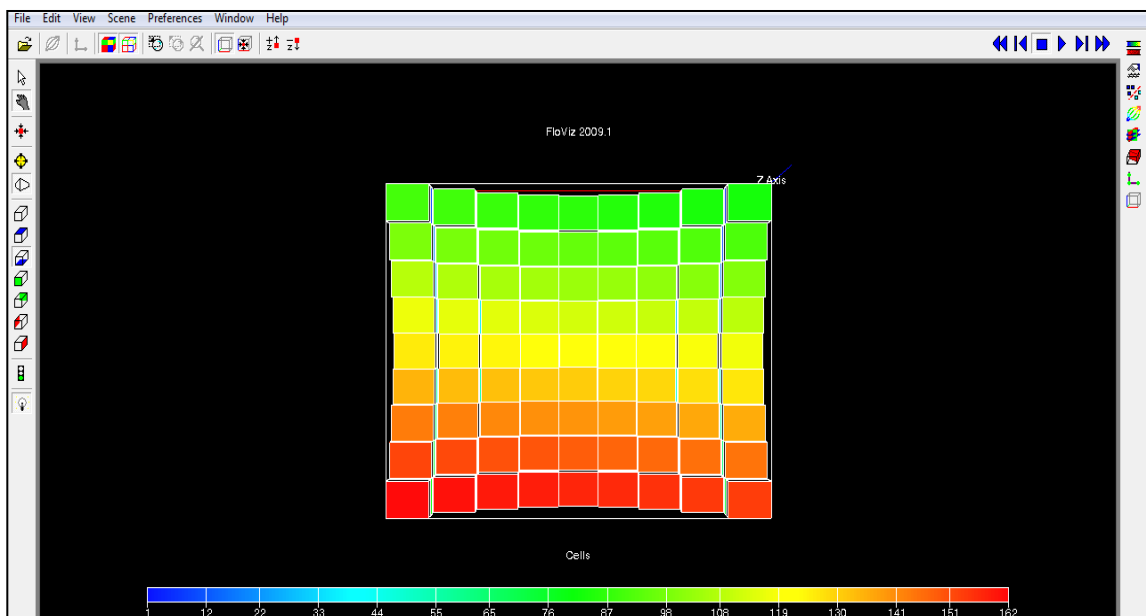


FIGURE 53. Bottom View of Reservoir Model

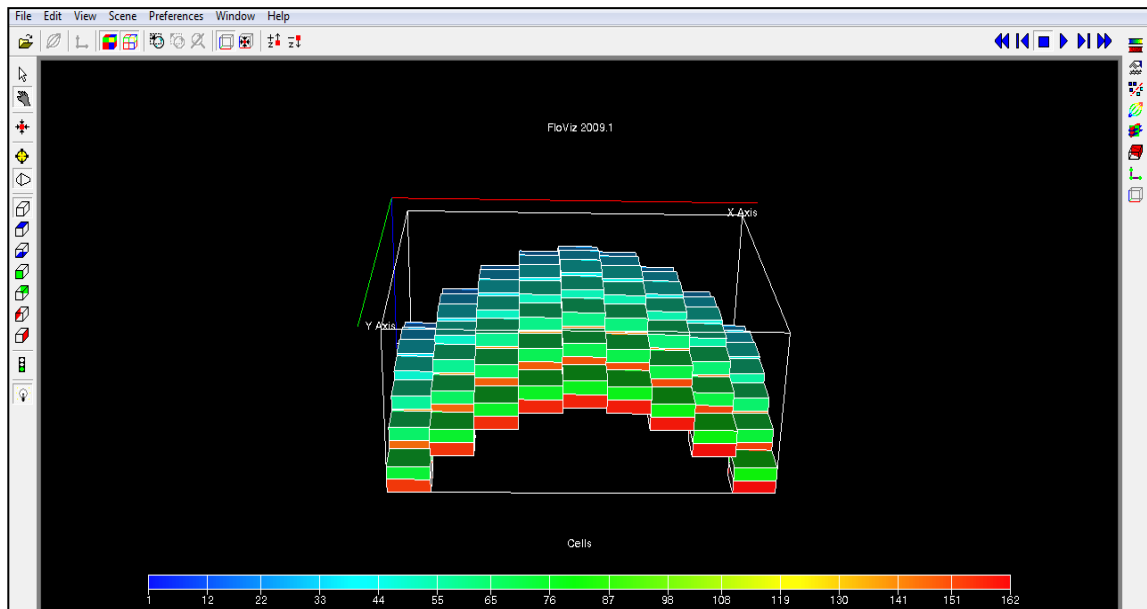


FIGURE 54. Front View of Reservoir Model

Besides that, from the reservoir modeling, the Field Oil Production Rate and Field Oil Production Total is obtained by running the prediction case study of 9125 days (25 years). The result is shown in the Figure 55 and Figure 56. The Field Oil Production Rate graph shows that the field production can sustain up to 25 years based on the prediction period of the production of the wells in Platform C. Although the graph shows decreasing trend curve, the rate of production is still high approximately 1000 stb/day up to 25 years of production.

Figure 56 shows the Field Oil Production Total of Platform C production rate up to 9125 days (25 years). The graph shows a linear increasing trend proving that the well will have increasing production rates in the 25 years production time.

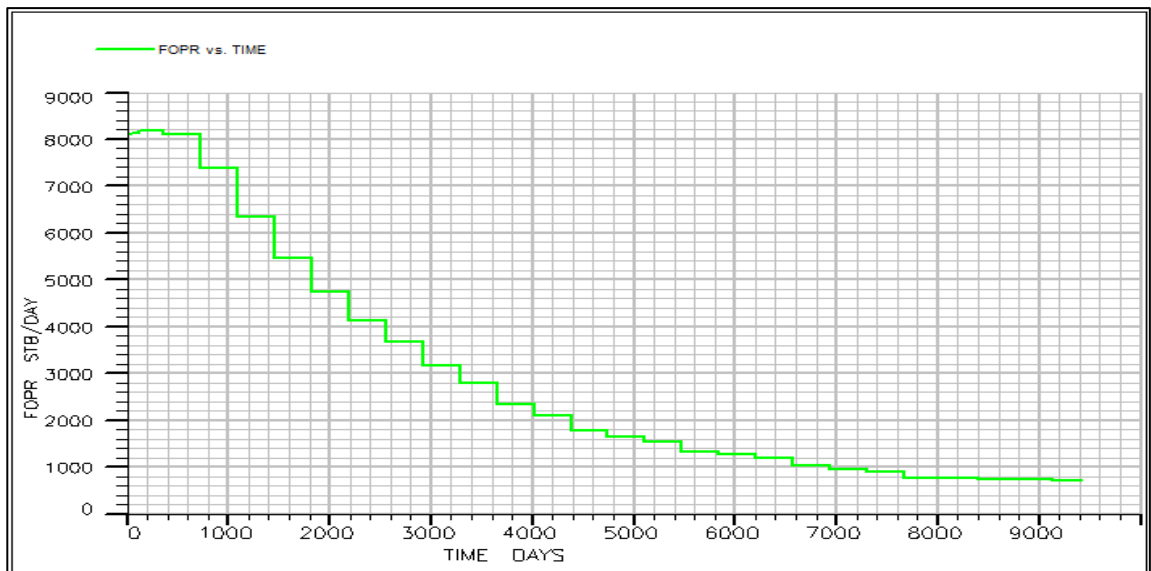


FIGURE 55. Field Oil Production Rate

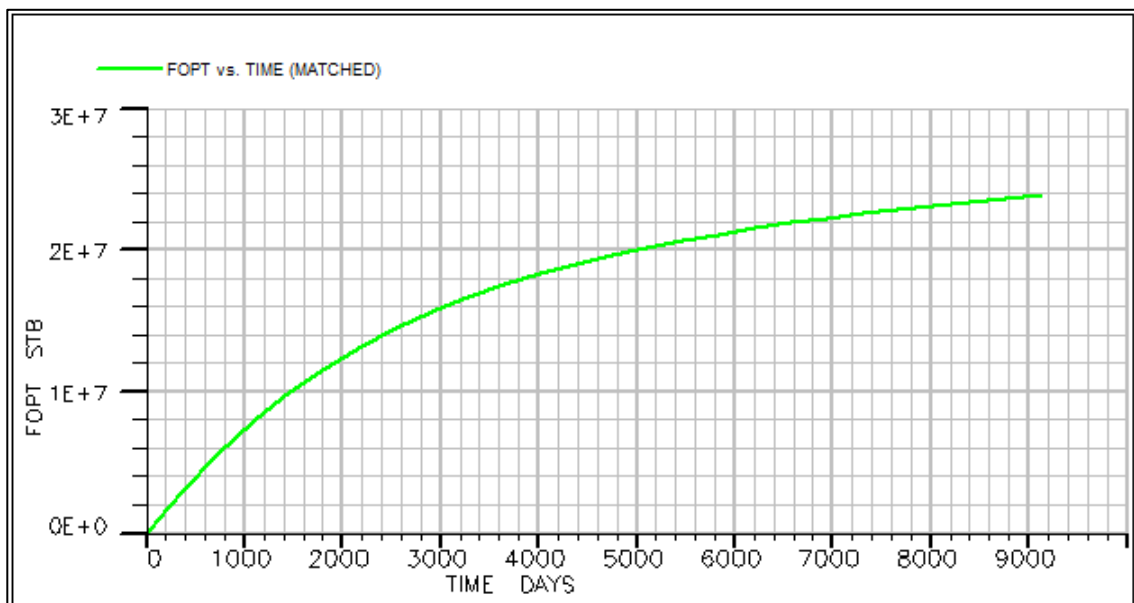


FIGURE 56. Field Oil Production Total

CHAPTER 5

DISCUSSIONS

5.1 PROSPER Modeling

In this project, the experimentation and modeling will be done by using the PROSPER software in the first and second phase. While in the third phase, the modeling will be done in ECLIPSE 100. By using the software, the performance of the wells in Platform C can be observed. The observation of the well performances is very crucial because it relates to the production and gain of the reservoir daily. Moreover by modeling, performance of the well can be optimized and optimum oil gain can be produced.

In this project, the well models for eight wells in PROSPER is first generated without the gas lift facilities which is for the Base Case. This is to prove that there is no production in Platform C in the early years because of the high water cut percentage in the reservoir in Platform C. This is done by using the relevant data from the field to do the comparison of the PROSPER model. From the modeling, the production rate is zero bbl/day which shows that the wells in the field need an aid to flow.

The reason for the well cannot flow is because there is no intersection between the Inflow Performance and Vertical Lift Performance. In other word, the well has no operating point and thus cannot flow. Therefore, to flow the wells and to optimize the

production of the wells in Platform C, this project is proposed. Gas lift is chosen because one of the well in Platform C which is B-310 has been identified as a natural gas reservoir and thus is very suitable to be the gas lift source for the project and on the other hand known as one of the efficient artificial lift method. The result of the project which is modeling the well and optimizing the production with the aid of gas lift is discussed in this chapter.

By using the data from the well, the modeling is done is done in the PROSPER software and it is proven that the well cannot flow in the early years due to the high water cut, thus this project will apply the gas lift optimization to allow the wells to produce. The gas lift design is done to obtain the optimized injection gas lift rate and the best injection depth for every well. In the gas lift principle, the deeper the injection depth, the higher the oil rate produced. Therefore in this project, the principle is used as the guidance in the gas lift design. Currently there are 8 wells in Platform C, which are B-301, B-303, B-304, B-305, B-306, B-307, B-308 and B-309.

The production rate is analyzed from the IPR/VLP generated. From the IPR/VLP curve, the liquid rate and oil rate is known thus showing that there is increase in production for every well when gas lift is applied in the well to assist the production. Moreover, the production rate is basically known from the intersection point of the IPR and VLP, and in the other hand showing the relationship of the flow from the reservoir and the flow through the tubing up to the surface. Furthermore, the value of AOF is also known from the IPR/VLP curve which shows the maximum flow rate that can be obtained when the bottom hole flowing pressure is equal to zero. The production rate is the highest the well can achieve with the minimum rate of injection. Thus, the cost in gas lift injection can be reduced when the optimum volume of gas injection rate is known based on the gas lift design.

Furthermore, from the gas lift design, the new setting of the gas lift will be shown in the results table. The information given in the result table are the gas lift valve types with respect to its depth setting, transfer pressure, gas lift gas rate, port size, tubing head pressure and casing pressure. This information is very useful in the gas lift design so that the proper well accessories can be installed and thus gas lift system can work properly in the well. Table 7 shows the example of comparison of the well's Existing Valve and the Proposed Design that can be done from the gas lift design results.

TABLE 7. Comparison on the Existing Valve and the Proposed Design for B-301

EXISTING VALVE				PROPOSED DESIGN			
VALVE TYPE	DEPTH	TEST RACK OPENING	PORT SIZE	VALVE TYPE	DEPTH	TEST RACK OPENING	PORT SIZE
Dummy	1175	N/A	N/A	Dummy	1175	N/A	N/A
Dummy	2027	N/A	N/A	Valve	2027	1263.3	8/64"
Dummy	2933	N/A	N/A	Dummy	2933	N/A	N/A
Orifice	3808	N/A	12/64 "	Valve	3808	1258.11	8//64"
Dummy	4678	N/A	N/A	Orifice	4678	N/A	9/64"

The existing valve is based on the wellbore diagram of well B-301. Based on the table it is observed that the new proposed design gives more information than the existing design. Moreover, the injection point which is the Orifice is changing from the depth of 3808 ft in the existing valve to the deepest point 4678 ft in the new propose design. The changes are made in order to optimize the production of the well based on the data input. The change of the gas lift injection point will require the Gas Lift Change Valve (GLVC) operation, where the type of valve is change. For example, a dummy is changed to the gas lift valve so that the gas lift injection operation can be done at the selected depth.

5.2 ECLIPSE100 Modeling

After the first and second phase of the project is completed in the PROSPER software, the project continues with the third phase which is the reservoir modeling and prediction of production life of the eight wells in the Platform C, B-1 Field. The reservoir static and dynamic model is created using suitable keywords for the gas lifted wells. Then the reservoir model is run and the time step is set to be 9125 days to observe the production of the well in 25 years. Based on the graph in the Figure 55 and Figure 56 in the Results chapter, it is shown that the wells in Platform C will be able to produce up to 25 years. This prediction result is very useful because it gives the insight of the reservoir ability to produce in a long time for the economic benefits in the future.

CHAPTER 6

CONCLUSION AND RECOMMENDATION

4.1 Conclusion

As the conclusion, the objectives of this project are successfully achieved. The first objective which is to remodel the wells in Platform C, B-1 Field using relevant data is accomplished by modeling the eight wells in the PROSPER software. For every well matching is done and IPR/VLP curve is generated. Moreover, the second objective, which is to optimize the production of the wells in B-1 Field is achieved by adding the gas lift facility in every well. By designing the gas lift, the injection depth and injection gas rate is proposed to have the optimum oil production rates from the eight wells in Platform C, B-1 Field. Furthermore, the third objective is also successfully achieved which is to predict the production life of the wells in B-1 Field by modeling the dynamic reservoir with the case study of time step of 25 years in the ECLIPSE100 software.

TABLE 8 Results of the Case Studies of PROSPER modeling

Case Study	Estimated Gain(bopd)
Base Case(without Gas lift)	0
Case 2 (Gas lift all wells with optimized gas lift parameters)	1330.81

Based on the two cases that have been completed in the first phase and second phase of this project, Base Case shows that the production rate is zero. Therefore, wells in Platform C is proven cannot flow without artificial lift aid. For the Case 2, where all the wells are gas lifted, the total flowing rate is 1330.81 STB/day of oil.

Using the main tools which are the PROSPER software and ECLIPSE 100 software; the project can be done smoothly. In PROSPER; optimization will be done to all the wells with the concept of Nodal Analysis. Furthermore, using PROSPER, graph of IPR and VLP will be generated in order to identify the operating point, thus giving the well's production rate daily. Then, the process will be followed by the gas lift optimization. Next, the project progress will be followed by the dynamic reservoir modeling in ECLIPSE 100 software in order to complete the objectives of this project.

Furthermore, relevant data is gathered for every well in Platform C be the input in the software which will be used. The project activities are referred to the Gantt Chart and Key Milestone to make sure that the project runs smoothly within the time given.

4.2 Recommendations

There are some recommendations to improve the project in the future which are; firstly the data for every well can be improved by sorting out the relevant data by choosing the latest data available so that the results of the study will be more accurate. Moreover, the software which is PROSPER software and ECLIPSE 100 software must be in the latest version so that more option is available in doing the simulation. Furthermore, the license of the software shall be keep in view to be available at all times in the university facility so that students can proceed with the project without any delay.

4.3 Future Plans

In the future the project research can be extended into broader study by adding more case studies to compare and have more accurate results. Moreover, more parameters should be used for the comparison of the results of the case studies. Furthermore, for the dynamic reservoir modeling, the studies should be extended to the whole field production prediction and larger reservoir model in order to maximize the oil production rate with the information on the production life of the field.

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APPENDICES

APPENDIX 1- NOMENCLATURE

- | | | |
|----|------------|-----------------------------------|
| 1. | <i>GOR</i> | - Gas Oil Ratio |
| 2. | <i>IPR</i> | - Inflow Performance Relationship |
| 3. | <i>PVT</i> | - Pressure Volume Temperature |
| 4. | <i>THP</i> | - Tubing Head Pressure |
| 5. | <i>TRO</i> | - Test Rack Opening |
| 6. | <i>VLP</i> | - Vertical Lift Performance |
| 7. | <i>WC</i> | - Water Cut |

APPENDIX 2-ECLIPSE FILENAME.DATA FILE

ECLIPSE100 FILENAME.DATA file

RUNSPEC

TITLE

GAS LIFT OPTIMISATION TEST 9 X 9 X 2 - NO NETWORK

DIMENS

9 9 2 /

OIL

WATER

FIELD

TABDIMS

1 1 20 4 1 2 /

WELLDIMS

12 12 4 12 /

VFPPDIMS

20 10 10 10 2 50 /

START

1 'JAN' 2013 /

NSTACK

4 /

GRID

=====

INIT

GRIDFILE

2 1 /

EQUALS

'DX' 400 /
'DY' 300 /
'DZ' 200 /
'PORO' 0.22 /
'PERMX' 1573 /
'PERMY' 1573 /
'PERMZ' 100 /
/

BOX

1 9 1 9 1 1 /

TOPS

2202 2145 2105 2080 2072 2080 2105 2145 2202
2170 2113 2073 2049 2041 2049 2073 2113 2170
2147 2090 2050 2026 2018 2026 2050 2090 2147
2133 2077 2037 2013 2005 2013 2037 2077 2133
2129 2072 2032 2008 2000 2008 2032 2072 2129
2133 2077 2037 2013 2005 2013 2037 2077 2133
2147 2090 2050 2026 2018 2026 2050 2090 2147
2170 2113 2073 2049 2041 2049 2073 2113 2170
2202 2145 2105 2080 2072 2080 2105 2145 2202 /

ENDBOX

RPTGRID

-- Report Levels for Grid Section Data
--
'DEPTH'
/

PROPS =====

SWFN

0.22 0.0 0.48
0.3 0.07 0.27
0.4 0.15 0.21
0.5 0.24 0.17
0.6 0.33 0.14
0.8 0.65 0.07
0.9 0.83 0.03
1.0 1.0 0.0 /

SOF2

0.04 0.0
0.1 0.022
0.2 0.1
0.3 0.24
0.4 0.34
0.5 0.42
0.6 0.5
0.7 0.8125
0.78 1.0 /

PVTW

0 1.0356 3.2002E-06 0.3133 0 /

ROCK

2144.00 3.25e-6 /

DENSITY

52.407 62.634 0.0607 /

PVDO

2144.00 1.4281 0.4784

2214.70 1.4261 0.4815

/

RSCONST

1.253 2144 /

RPTPROPS

SOLUTION =====

EQUIL

3896.00 2143.00 4928.00 .00000 1000.00 .00000 0 0 0 /

RPTSOL

--

-- Initialisation Print Output

--

'PRES' 'SWAT' 'FIP=1' /

SUMMARY =====

FOPR

FOPT

FWCT

FGOR

FGLIR

WOPR

'PA301' 'PA303' 'PA304' 'PA305' 'PA306' 'PA307' 'PA308' 'PA309' /

WWCT

'PA301' 'PA303' 'PA304' 'PA305' 'PA306' 'PA307' 'PA308' 'PA309' /

WGLIR

'PA301' 'PA303' 'PA304' 'PA305' 'PA306' 'PA307' 'PA308' 'PA309' /

RUNSUM

SCHEDULE =====

RPTSCHED

'PRES' 'SWAT' 'FIP=1' 'WELLS=2' 'SUMMARY=2' 'CPU=2' 'WELSPECs' 'NEWTON=2'

/

NOECHO

--PRODUCTION WELL VFP TABLE 1

VFPPROD

-- Table Datum Depth Rate Type WFR Type GFR Type THP Type ALQ Type UNITS TAB Type

-- ---- -

```

1 4930.01 LIQ WCT GOR THP '' FIELD BHP /
-- LIQ units - stb/day
2.3 121.9 241.5 361.1 480.7
600.3 719.9 839.5 959.1 1078.7
1198.3 1317.9 1437.5 1557.1 1676.7
1796.3 1915.9 2035.5 2155.1 2274.7 /

-- THP units - Psia
464.7 /

-- WCT units - stb/stb
0.85 /

-- GOR units - Mscf/stb
0 /

-- '' units -
0.5 /

1 1 1 1 833.5 793.7 882.4 926.2 959.5
990.7 1018.9 1043.7 1065.8 1086.4
1105.7 1124.1 1142.0 1159.4 1176.5
1193.5 1210.3 1227.1 1243.9 1260.7
/
VFPPROD
-- Table Datum Depth Rate Type WFR Type GFR Type THP Type ALQ Type UNITS TAB Type
-----
2 5051.91 LIQ WCT GOR THP '' FIELD BHP /

-- LIQ units - stb/day
0.5 27.3 54.2 81.0 107.8
134.7 161.5 188.3 215.2 242.0
268.8 295.6 322.5 349.3 376.1
403.0 429.8 456.6 483.5 510.3 /

-- THP units - Psia
464.7 /

-- WCT units - stb/stb
0.65 /

-- GOR units - Mscf/stb
0 /

-- '' units -
0.5 /

1 1 1 1 872.5 832.3 797.8 782.9 778.3
807.2 833.0 854.7 867.7 879.1
890.4 900.6 909.9 918.5 926.5
934.0 941.1 948.2 955.5 962.7
/
VFPPROD
-- Table Datum Depth Rate Type WFR Type GFR Type THP Type ALQ Type UNITS TAB Type
-----
3 4930.72 LIQ WCT GOR THP '' FIELD BHP /

-- LIQ units - stb/day
2.2 116.4 230.6 344.8 459.0
573.2 687.4 801.6 915.8 1030.0
1144.2 1258.4 1372.6 1486.8 1601.0

```

1715.2 1829.4 1943.6 2057.8 2172.0 /

-- THP units - Psia
464.7 /

-- WCT units - stb/stb
0.8 /

-- GOR units - Mscf/stb
0.5 /

-- '' units -
0 /

1 1 1 1 821.8 866.5 911.5 955.2 992.6
1028.1 1057.6 1082.8 1105.0 1125.2
1144.1 1162.5 1180.3 1197.7 1214.6
1231.0 1247.4 1263.4 1279.3 1295.1
/

VFPPROD

-- Table	Datum	Depth	Rate Type	WFR Type	GFR Type	THP Type	ALQ Type	UNITS	TAB Type
4	5111.87	LIQ	WCT	GOR	THP	''	FIELD	BHP /	

-- LIQ units - stb/day
2.2 117.3 232.4 347.5 462.6
577.7 692.8 807.9 923.0 1038.2
1153.3 1268.4 1383.5 1498.6 1613.7
1728.8 1843.9 1959.0 2074.1 2189.2 /

-- THP units - Psia
314.7 /

-- WCT units - stb/stb
0.85 /

-- GOR units - Mscf/stb
0 /

-- '' units -
0.5 /

1 1 1 1 725.9 598.3 699.0 752.3 787.4
817.5 846.3 873.1 898.2 921.7
943.9 965.3 985.9 1006.2 1026.2
1045.9 1065.7 1085.4 1105.2 1125.0
/

VFPPROD

-- Table	Datum	Depth	Rate Type	WFR Type	GFR Type	THP Type	ALQ Type	UNITS	TAB Type
5	4909	LIQ	WCT	GOR	THP	''	FIELD	BHP /	

-- LIQ units - stb/day
4.6 245.7 486.9 728.0 969.1
1210.3 1451.4 1692.5 1933.7 2174.8
2415.9 2657.1 2898.2 3139.3 3380.5
3621.6 3862.7 4103.9 4345.0 4586.1 /

-- THP units - Psia
614.7 /

-- WCT units - stb/stb
0.85 /

-- GOR units - Mscf/stb
0 /

-- '' units -
0.5 /

1 1 1 1 856.9 1095.3 1206.1 1318.1 1424.7
1514.9 1625.3 1711.1 1780.8 1838.0
1887.8 1930.7 1970.3 2006.4 2040.3
2073.3 2104.2 2133.2 2161.5 2189.7
/

VFPPROD

-- Table	Datum	Depth	Rate Type	WFR Type	GFR Type	THP Type	ALQ Type	UNITS	TAB Type
6	4315.27	LIQ	WCT	GOR	THP	''	FIELD	BHP /	

-- LIQ units - stb/day
1.4 73.4 145.5 217.6 289.7
361.7 433.8 505.9 578.0 650.0
722.1 794.2 866.3 938.3 1010.4
1082.5 1154.6 1226.6 1298.7 1370.8 /

-- THP units - Psia
564.7 /

-- WCT units - stb/stb
0.8 /

-- GOR units - Mscf/stb
0 /

-- '' units -
0.5 /

1 1 1 1 793.3 834.6 922.8 966.7 994.5
1012.2 1039.7 1063.2 1083.6 1102.2
1120.5 1138.2 1155.5 1172.2 1188.4
1204.1 1219.7 1235.4 1249.9 1264.0
/

VFPPROD

-- Table	Datum	Depth	Rate Type	WFR Type	GFR Type	THP Type	ALQ Type	UNITS	TAB Type
7	4089.84	LIQ	WCT	GOR	THP	''	FIELD	BHP /	

-- LIQ units - stb/day
0.8 44.9 88.9 132.9 176.9
221.0 265.0 309.0 353.1 397.1
441.1 485.1 529.2 573.2 617.2
661.3 705.3 749.3 793.3 837.4 /

-- THP units - Psia
464.7 /

-- WCT units - stb/stb
0.8 /

-- GOR units - Mscf/stb
0 /

-- '' units -
0.5 /

1 1 1 1 746.7 732.8 773.9 815.2 847.5
866.2 856.9 871.5 884.3 897.7
911.6 925.1 937.4 948.8 959.3
969.2 978.4 987.2 995.5 1003.4
/

VFPPROD

-- Table Datum Depth Rate Type WFR Type GFR Type THP Type ALQ Type UNITS TAB Type

8 4282.46 LIQ WCT GOR THP '' FIELD BHP /

-- LIQ units - stb/day
0.7 34.9 69.1 103.3 137.5
171.8 206.0 240.2 274.4 308.7
342.9 377.1 411.3 445.6 479.8
514.0 548.2 582.5 616.7 650.9 /

-- THP units - Psia
514.7 /

-- WCT units - stb/stb
0.7 /

-- GOR units - Mscf/stb
0 /

-- '' units -
0.5 /

1 1 1 1 837.5 820.0 835.7 864.9 896.9
921.7 936.9 948.6 936.6 947.7
957.7 968.2 979.3 990.4 1000.8
1010.5 1019.6 1028.2 1036.2 1043.9
/

ECHO

--

WELSPECS

'PA301' 'A' 1 7 5259 'OIL' 1489 'STD' 'SHUT' /
'PA303' 'A' 1 3 7755 'OIL' 1489 'STD' 'SHUT' /
'PA304' 'A' 4 7 5295 'OIL' 1489 'STD' 'SHUT' /
'PA305' 'A' 1 5 6869 'OIL' 1489 'STD' 'SHUT' /
'PA306' 'A' 7 2 5629 'OIL' 1489 'STD' 'SHUT' /
'PA307' 'A' 8 4 6290 'OIL' 1489 'STD' 'SHUT' /
'PA308' 'A' 6 6 6037 'OIL' 1489 'STD' 'SHUT' /
'PA309' 'A' 5 3 5569 'OIL' 1489 'STD' 'SHUT' /

/

COMPDAT

'PA301' 1 7 1 2 OPEN 1 1 1 /
'PA303' 1 3 1 2 OPEN 1 1 1 /
'PA304' 4 7 1 2 OPEN 1 1 1 /
'PA305' 1 5 1 2 OPEN 1 1 1 /
'PA306' 7 2 1 2 OPEN 1 1 1 /

```
'PA307' 8 4 1 2 OPEN 1      1 1 /
'PA308' 6 6 1 2 OPEN 1      1 1 /
'PA309' 5 3 1 2 OPEN 1      1 1 /
/
```

WCONPROD

```
'PA301' 'OPEN' 'THP' 5000 3* 1* 1395 464.7 1 /
'PA303' 'OPEN' 'THP' 5000 3* 1* 1844 463.7 2 /
'PA304' 'OPEN' 'THP' 5000 3* 1* 1526 464.7 3 /
'PA305' 'OPEN' 'THP' 5000 3* 1* 1979 314.7 4 /
'PA306' 'OPEN' 'THP' 5000 3* 1* 1937 614.7 5 /
'PA307' 'OPEN' 'THP' 5000 3* 1* 1334 564.7 6 /
'PA308' 'OPEN' 'THP' 5000 3* 1* 1858 464.7 7 /
'PA309' 'OPEN' 'THP' 5000 3* 1* 2139 514.7 8 /
```

WEFAC

```
'PA301' 0.8 /
'PA303' 0.8 /
'PA304' 0.8 /
'PA305' 0.8 /
'PA306' 0.8 /
'PA307' 0.8 /
'PA308' 0.8 /
'PA309' 0.8 /
/
```

LIFTOPT

```
-- increment minimum optimisation opt in 1st
-- size gradient interval NUPCOL its?
0.2 0.1 0.5 /
```

WLIFTOPT

```
-- well optimise max lift weighting
-- name lift? gas rate factor
'PA301' 'NO' 0.5 1 0.1 /
'PA303' 'NO' 0.5 1 0.1 /
'PA304' 'NO' 0.5 1 0.1 /
'PA305' 'NO' 0.5 1 0.1 /
'PA306' 'NO' 0.5 1 0.1 /
'PA307' 'NO' 0.5 1 0.1 /
'PA308' 'NO' 0.5 1 0.1 /
'PA309' 'NO' 0.5 1 0.1 /
```

/

WTEST

```
'PA301' 49.0 'P' /
'PA303' 49.0 'P' /
'PA304' 49.0 'P' /
'PA305' 49.0 'P' /
'PA306' 49.0 'P' /
'PA307' 49.0 'P' /
'PA308' 49.0 'P' /
'PA309' 49.0 'P' /
/
```

DEBUG

```
1 0 34*0 3 /
```

TSTEP

```
9125 /
```

RPTSCHED

'WELLS=2' 'SUMMARY=2' 'CPU=2' 'WELSPESCS' 'NEWTON=2' /

--GLIFTOPT

--group max lift

--name gas rate

--'A' 0.5 /

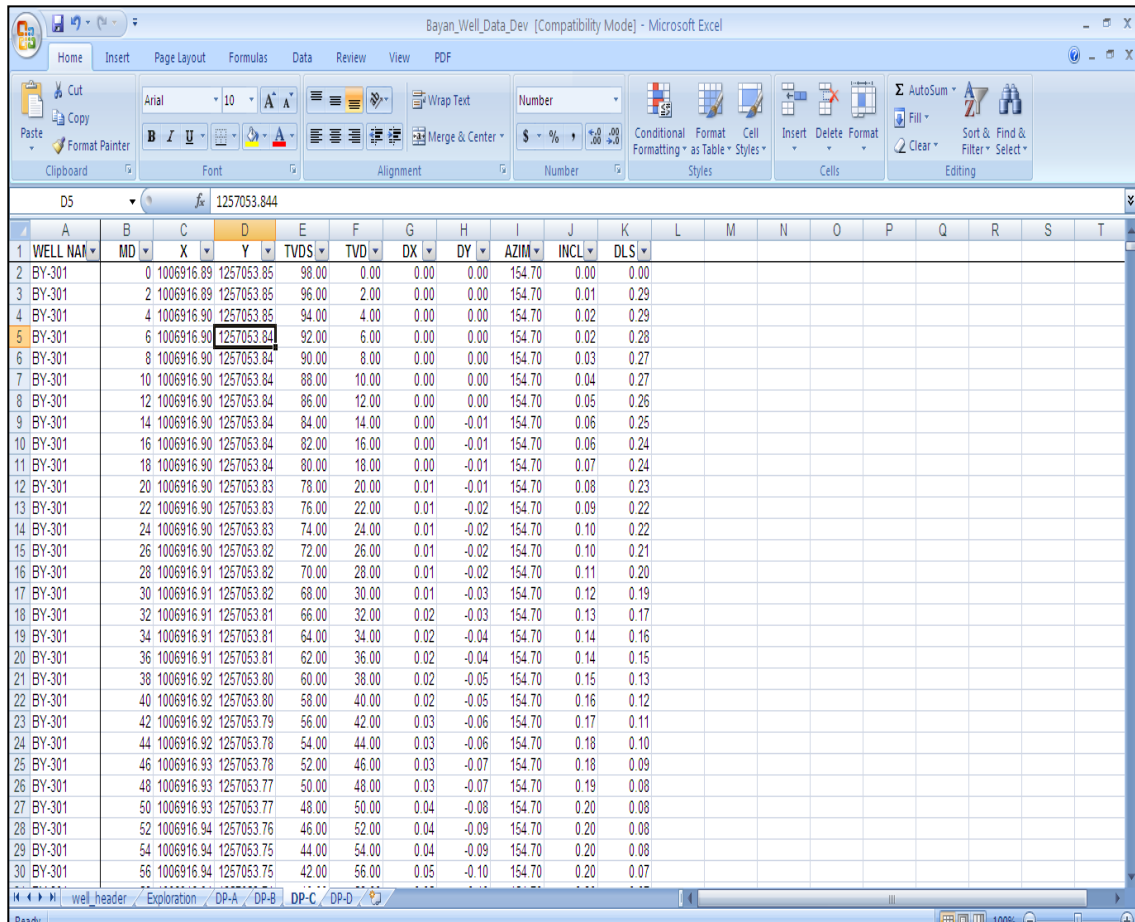
RPTSCHED

'PRES' 'SWAT' 'FIP=1' 'WELLS=2' 'SUMMARY=2' 'CPU=2' 'WELSPESCS' 'NEWTON=2'
/

-- End simulation at 450 days

END

APPENDIX 3- EXAMPLE OF DEVIATION DATA FOR WELL B-301



WELL NAME	MD	X	Y	TVDS	TVD	DX	DY	AZIM	INCL	DLS
BY-301	0	1006916.89	1257053.85	98.00	0.00	0.00	0.00	154.70	0.00	0.00
BY-301	2	1006916.89	1257053.85	96.00	2.00	0.00	0.00	154.70	0.01	0.29
BY-301	4	1006916.90	1257053.85	94.00	4.00	0.00	0.00	154.70	0.02	0.29
BY-301	6	1006916.90	1257053.84	92.00	6.00	0.00	0.00	154.70	0.02	0.28
BY-301	8	1006916.90	1257053.84	90.00	8.00	0.00	0.00	154.70	0.03	0.27
BY-301	10	1006916.90	1257053.84	88.00	10.00	0.00	0.00	154.70	0.04	0.27
BY-301	12	1006916.90	1257053.84	86.00	12.00	0.00	0.00	154.70	0.05	0.26
BY-301	14	1006916.90	1257053.84	84.00	14.00	0.00	-0.01	154.70	0.06	0.25
BY-301	16	1006916.90	1257053.84	82.00	16.00	0.00	-0.01	154.70	0.06	0.24
BY-301	18	1006916.90	1257053.84	80.00	18.00	0.00	-0.01	154.70	0.07	0.24
BY-301	20	1006916.90	1257053.83	78.00	20.00	0.01	-0.01	154.70	0.08	0.23
BY-301	22	1006916.90	1257053.83	76.00	22.00	0.01	-0.02	154.70	0.09	0.22
BY-301	24	1006916.90	1257053.83	74.00	24.00	0.01	-0.02	154.70	0.10	0.22
BY-301	26	1006916.90	1257053.82	72.00	26.00	0.01	-0.02	154.70	0.10	0.21
BY-301	28	1006916.91	1257053.82	70.00	28.00	0.01	-0.02	154.70	0.11	0.20
BY-301	30	1006916.91	1257053.82	68.00	30.00	0.01	-0.03	154.70	0.12	0.19
BY-301	32	1006916.91	1257053.81	66.00	32.00	0.02	-0.03	154.70	0.13	0.17
BY-301	34	1006916.91	1257053.81	64.00	34.00	0.02	-0.04	154.70	0.14	0.16
BY-301	36	1006916.91	1257053.81	62.00	36.00	0.02	-0.04	154.70	0.14	0.15
BY-301	38	1006916.92	1257053.80	60.00	38.00	0.02	-0.05	154.70	0.15	0.13
BY-301	40	1006916.92	1257053.80	58.00	40.00	0.02	-0.05	154.70	0.16	0.12
BY-301	42	1006916.92	1257053.79	56.00	42.00	0.03	-0.06	154.70	0.17	0.11
BY-301	44	1006916.92	1257053.78	54.00	44.00	0.03	-0.06	154.70	0.18	0.10
BY-301	46	1006916.93	1257053.78	52.00	46.00	0.03	-0.07	154.70	0.18	0.09
BY-301	48	1006916.93	1257053.77	50.00	48.00	0.03	-0.07	154.70	0.19	0.08
BY-301	50	1006916.93	1257053.77	48.00	50.00	0.04	-0.08	154.70	0.20	0.08
BY-301	52	1006916.94	1257053.76	46.00	52.00	0.04	-0.09	154.70	0.20	0.08
BY-301	54	1006916.94	1257053.75	44.00	54.00	0.04	-0.09	154.70	0.20	0.08
BY-301	56	1006916.94	1257053.75	42.00	56.00	0.05	-0.10	154.70	0.20	0.07

APPENDIX 4- EXAMPLE OF WELLTEST DATA FOR WELL B-301

Bayan Well Test Oct 2012 - Microsoft Excel

CPL Input													
WELL	GROSS	SHRUNK	VC	NETT	B/S	FGAS	MIG	GOR	MODE				
301	1		GASS		32	1094			LP				

Welltest history

B/Size	On-test	Off-test	Duration		Liquid	Gross	VC	Nett Oil	Gas Out	MIG	FGAS	GOR	GUF	FTHP	CHP	FLP	Status	Mode	Remarks	Acceptance	
			Days	Hours																	
10	12	1/14/2008 0:00				411	0	411	11,450	0	11,450	27,850	0	1,100	500	580	FTT	HP			
11	12	2/19/2008 0:00				405	0	405	12,587	0	12,587	21,073	0	1,000	540	600	FTT	HP			
12	12	2/19/2008 0:00				401	0	401	12,587	0	12,587	31,389	0	1,000	540	600	FTT	HP			
13	12	3/18/2008 0:00				392	0	392	15,328	0	15,328	28,102	0	1,000	540	610	FTT	HP			
14	12	4/23/2008 0:00				421	0	421	12,248	0	12,248	23,079	0	960	560	620	FTT	HP			
15	12	5/22/2008 0:00				394	0	394	11,935	0	11,935	20,230	0	960	540	620	FTT	HP			
16	12	6/14/2008 0:00				645	0	645	5,757	0	5,757	8,328	0	750	420	550	FTT	HP			
17	32	7/10/2008 0:00				101	0	101	3,054	0	3,054	20,188	0	1,100	420	300	FTT	HP			
18	32	6/18/2008 0:00				103	0	103	8,930	0	8,930	96,885	0	1,000	540	270	FTT	HP			
19	32	8/5/2008 0:00				227	0	227	5,776	0	5,776	25,467	0	1,100	430	260	FTT	HP			
20	32	12/16/2008 0:00				306	43	174	2,874	0	2,874	16,477	0	1,020	450	280	FTT	HP			
21	32	1/13/2007 0:00				393	43	219	2,445	0	2,445	15,774	0	900	400	300	FTT	HP			
22	28	2/7/2007 0:00				364	62	138	1,536	0	1,536	11,805	0	1,000	415	280	FTT	HP			
23	28	2/24/2007 0:00				393	55	177	3,409	0	3,409	15,276	0	1,000	415	290	FTT	HP			
24	28	3/7/2007 0:00				448	60	179	3,702	0	3,702	20,658	0	950	420	300	FTT	HP			
25	28	4/22/2007 0:00				537	65	188	4,421	0	4,421	23,522	0	930	455	340	FTT	HP			
26	20	5/14/2007 0:00				195	55	47	1,803	0	1,803	26,859	0	950	900	200	FTT	HP	Rejected		
27	25	6/19/2007 0:00				0	0	0	1,603	0	1,603	#DIV/0!	#DIV/0!	750	45	280	FTT	HP			
28	28	6/13/2007 0:00				0	0	0	1,622	0	1,622	#DIV/0!	#DIV/0!	750	40	280	FTT	HP			
29	18	10/5/2007 0:00				418	0	418	2,748	0	2,748	6,574	0	900	400	340	FTT	HP			
30	28	12/22/2007 0:00				789	0	789	4,611	0	4,611	5,944	0	880	440	420	FTT	HP	Accepted		
31	28	12/23/2007 0:00				801	0	801	4,522	0	4,522	5,645	0	880	440	420	FTT	HP	Accepted		
32	28	1/19/2008 0:00				1,271	75	343	8,251	0	8,251	24,073	0	850	435	620	FTT	HP	No		
33	28	2/28/2008 0:00				900	70	270	2,343	0	2,343	8,678	0	670	450	460	FTT	HP			
34	28	3/16/2008 0:00				1,180	70	335	2,807	0	2,807	8,389	0	880	420	460	FTT	HP			
35	28	4/10/2008 0:00				2,638	85	405	4,583	0	4,583	11,324	0	850	400	480	FTT	HP	found bean box damage		
36	28	4/10/2008 0:00				2,034	85	305	4,368	0	4,368	14,397	0	880	410	450	FTT	HP	found bean box damage		
37	28	4/15/2008 0:00				856	80	171	6,012	0	6,012	35,107	0	850	400	480	FTT	HP	found bean box damage		
07/12/2011: Onp well BY-301S at 1300 hrs on LP mode . CITHP: 500, FTHP 95-110 psi, FLP: 90 CHP: 500 psi.100% crude for first 2 hrs, after that 100% water.																					
38	28	12/2/2012 11:15				78	85	0	95	383	0	383	4,490	0	140	250	100	FTT	LP	1st test. To continue n	N
39	28	2/29/2012 11:35				3/12/2012 14:35	3.1	75.0	4	1	GAS	0			610	750	385	GLJ	LP		
40	32	3/23/2012 18:45				4/12/2012 10:05	0.7	17.3	0	1	GAS	1	1,094		1,094	1,795,802	#DIV/0!	610	750	345	GLJ